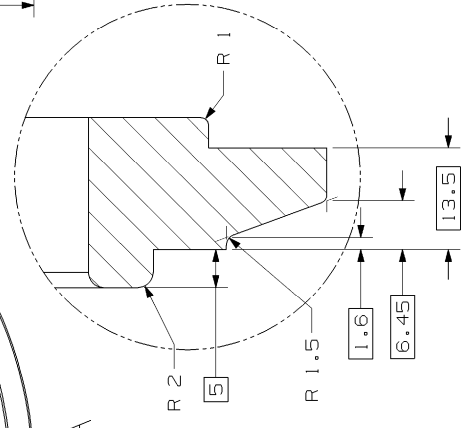


DO NOT SCALE THIS PRINT
UNLESS OTHERWISE SPECIFIED

MANUFACTURER TO ESTABLISH PRODUCT ENGINEERING APPROVED CONTROL PLAN. CHANGE IN DESIGN, COMPOSITION OR PROCESSING FROM THE PART PREVIOUSLY APPROVED FOR PART PRODUCTION REQUIRES PRIOR ENGINEERING APPROVAL. ENGINEERING APPROVAL OF A MINIMUM OF SIX SAMPLES FROM EACH SUPPLIER IS REQUIRED PRIOR TO FIRST SHIPMENT OF PARTS FOR INITIAL RELEASE AND ALL SUBSEQUENT CHANGE REQUESTS.

SCALE 20 1

[illegible]