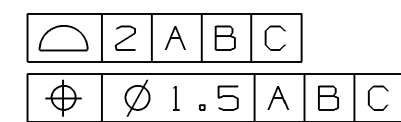


DETAIL C  
SCALE 2:1

SECTION A - A

PLEASE REFER TO 3D CAD MODEL  
FOR UNDEFINED DIMENSIONS

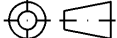
DO NOT SCALE THIS PRINT  
UNLESS OTHERWISE SPECIFIED:



MANUFACTURER TO ESTABLISH PRODUCT  
ENGINEERING APPROVED CONTROL PLAN.  
CHANGE IN DESIGN, COMPOSITION OR  
PROCESSING FROM THE PART PREVIOUSLY  
APPROVED FOR PART PRODUCTION  
REQUIRES PRIOR ENGINEERING APPROVAL.

ENGINEERING APPROVAL OF A MINIMUM OF  
SIX SAMPLES FROM EACH SUPPLIER IS  
REQUIRED PRIOR TO FIRST SHIPMENT OF  
PARTS FOR INITIAL RELEASE AND ALL  
SUBSEQUENT CHANGE REQUESTS.

LET	REVISIONS			
ECM NO.	DESIGNER	ENGINEER	DATE	
00 - INITIAL RELEASE				
30132068	D. OWEN	M. KLUESNER	31MAY2016	

CAD System: Unigraphics NX10		Size: A2	Proj.: 	Draft: 1 / 1	Scale: 1:1	Customer	
Program/Platform, Engine Type:						Customer Drw. No.: -	
Basic Material: 409 SS PER UNS 540910						Customer Part No.: -	
Dimension: -						Customer Release No.: -	
Finish/Surface: -						#: -	
Description: V-RING F 418.3mm STEP (S6/7)						Weight: 3.4	Weight in Kg: 3.4
Estimated:						Estimated:	
Designer: 31MAY2016		Date: 31MAY2016	Name: D. OWEN		Document No.: 51911426 UBO 001 00	Techno-Part No.: 82385586	
Engineer: 31MAY2016		Engineer: M. KLUESNER		Replacement for: 2/A		Rev.: 00	