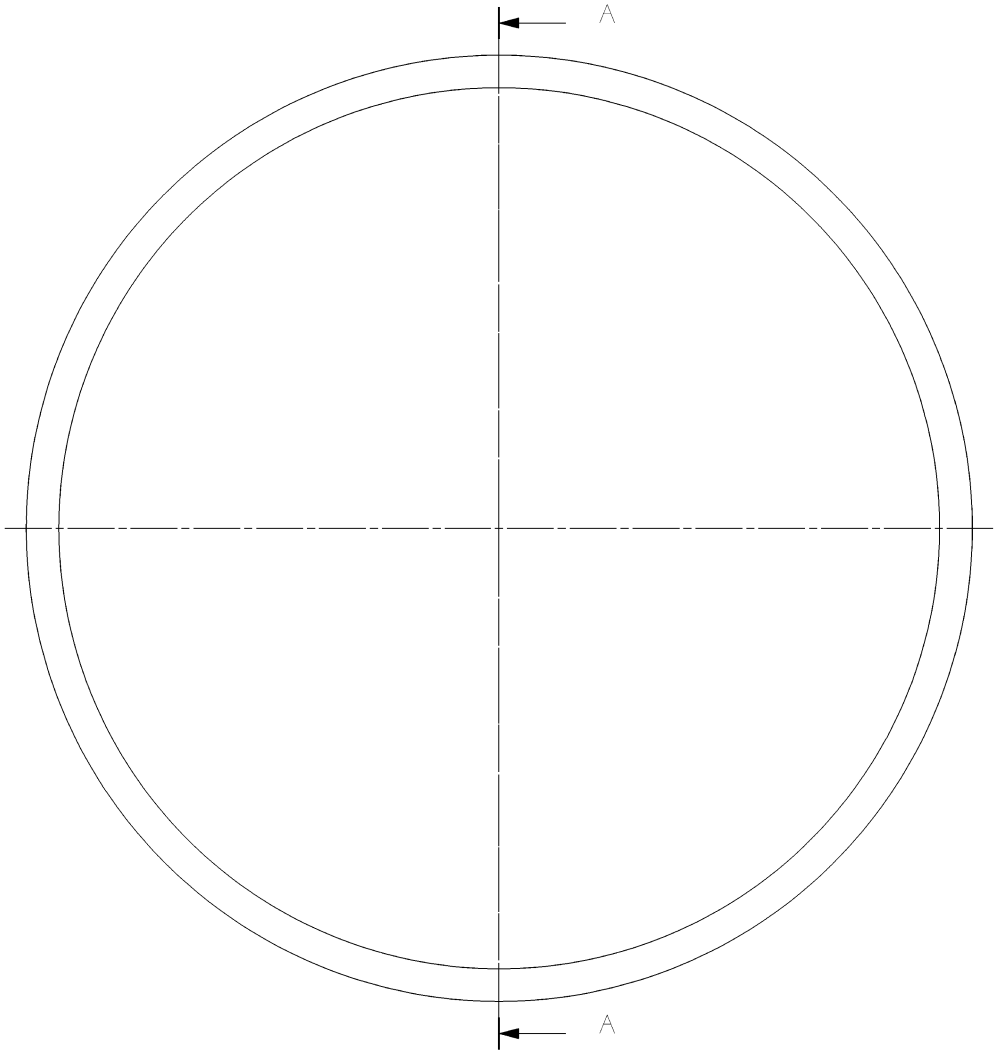
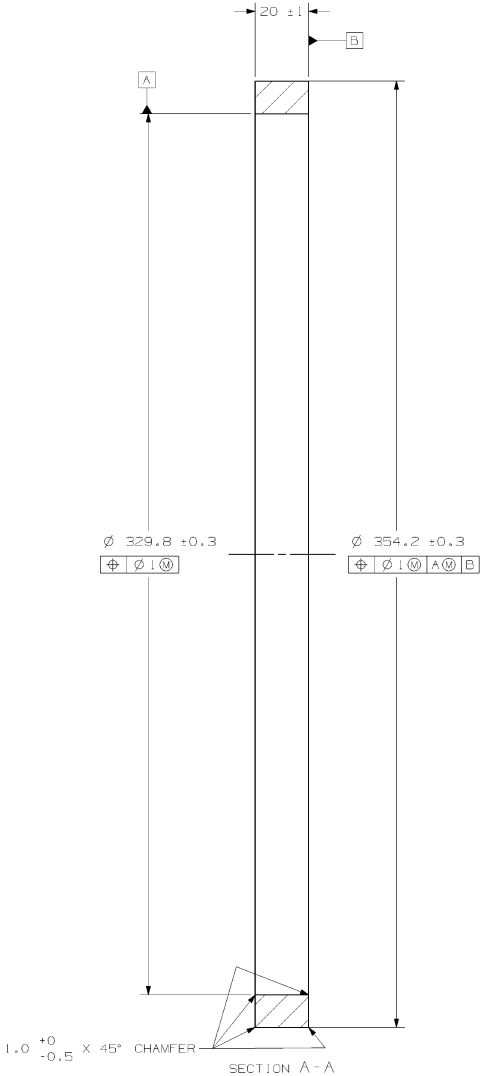
LET	REVISIONS		
ECM NO.	DESIGNER	ENGINEER	DATE
00 - INITIAL RELEASE			
3013206B	D. OWEN	M. KLUESNER	31MAY2016





PLEASE REFER TO 3D CAD MODEL FOR UNDEFINED DIMENSIONS

COMM. TOL. ON SHEET METAL GAGES, TUBING, ROLLED, OR EXTRUDED SECTIONS, AND STANDARD PARTS.

UNLESS OTHERWISE SPECIFIED:

⌓ 1.5 A B

⌖ Ø3.0 Ⓜ A B

DO NOT SCALE THIS PRINT

MANUFACTURER TO ESTABLISH PRODUCT ENGINEERING APPROVED CONTROL PLAN.

CHANGE IN DESIGN, COMPOSITION OR PROCESSING FROM THE PART PREVIOUSLY APPROVED FOR PART PRODUCTION REQUIRES PRIOR ENGINEERING APPROVAL.

BURRS-SHARP EDGES AND FOREIGN MATERIAL RESULTING FROM GOOD MANUFACTURING PRACTICES ARE ACCEPTABLE PROVIDING THEY ARE NOT DETRIMENTAL TO ASSEMBLY FUNCTION OR SAFE HANDLING AS DETERMINED BY PRODUCT ENGINEERING.

CAD System: Unigraphics NX10	Size: A1	Proj.	Draft: 1/1	Scale: 1:1	Customer:
	Program/Platform, Engine Type:				Customer Dwg. No.:
	Basic Material: 439 SS PER ASTM A240 S43035				Customer Part No.:
	Dimension: SEE DETAIL				Customer Release No.:
	Finish/Surface:				Ai:
	Description: SPACER RING (S6/7)				Weight: N/A; Surface: N/A; Hardness: N/A; Material: N/A; Scale: 2.05
	Date	Name	Document No.: 61313043 UB0 001 00		
	Designer: 31MAY2016	D. OWEN	Engineering Approval:		Intrinsic Part No.: 82385606 Rev. 00
	Engineer: 31MAY2016	M. KLUESNER			

DWG. SIZE A1 (594x841)