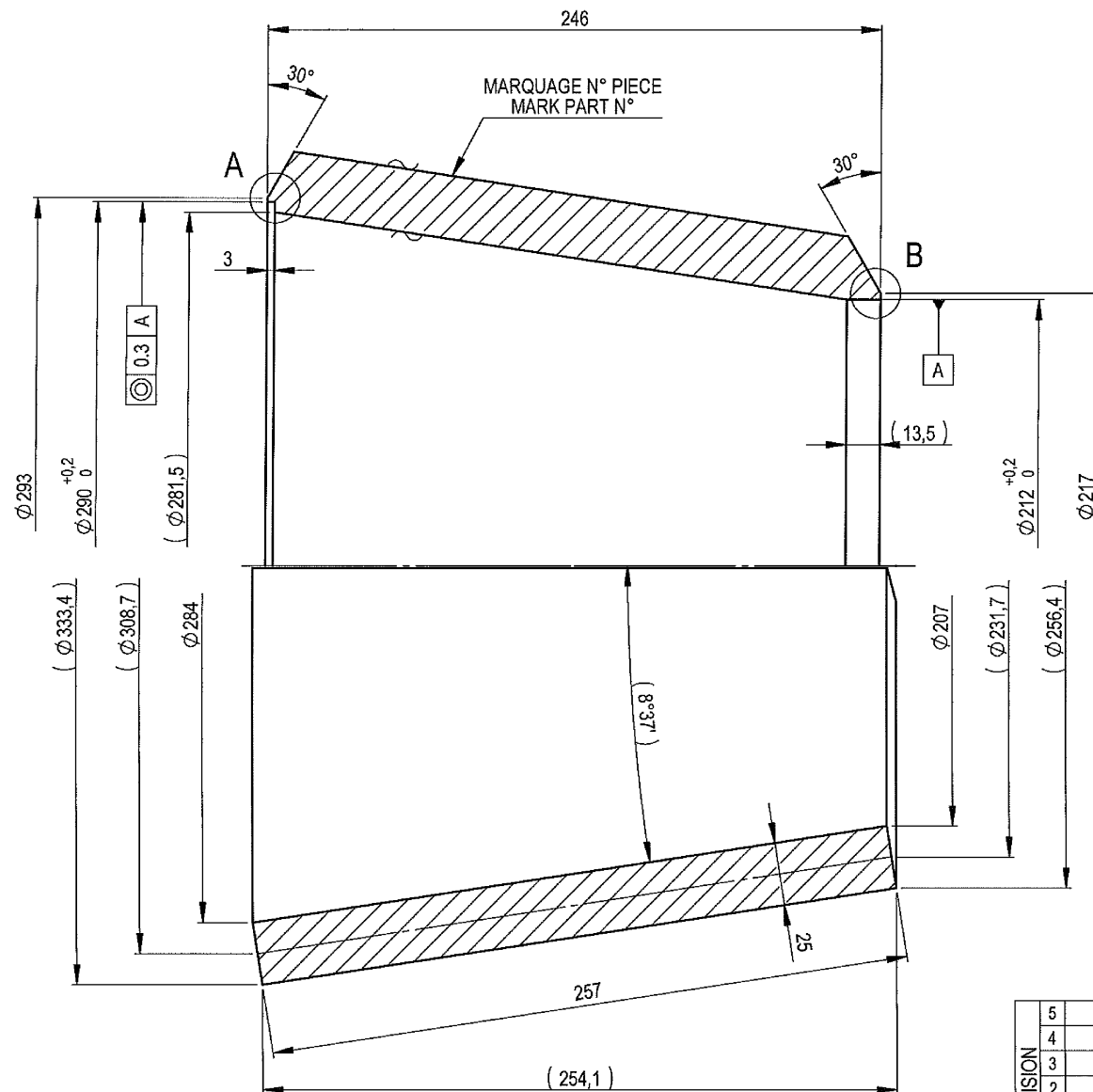
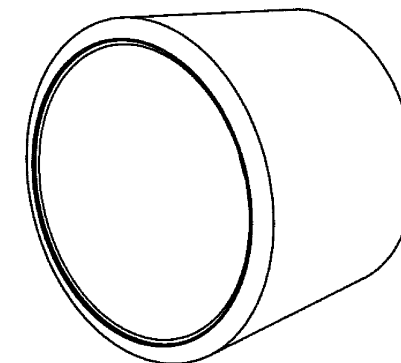
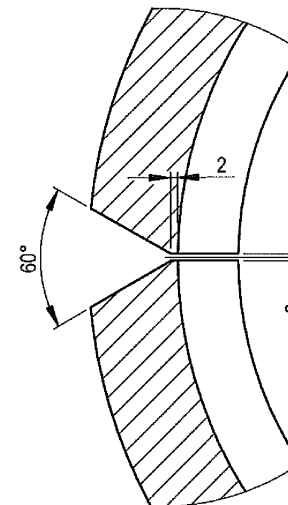


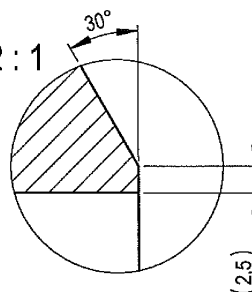
DETAIL A  
ECH / SCALE 2 : 1



DÉTAIL JONCTION DE ROULAGE  
DETAIL OF ROLLING JUNCTION  
ECH / SCALE 1 : 1



DETAIL B  
ECH / SCALE 2 : 1



|                                                                                                                       |                                                                                       |                                                                                                 |  |                                                                                                                          |                                                                                                              |                                                                                       |             |                  |  |
|-----------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|--|--------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|-------------|------------------|--|
| 5                                                                                                                     |                                                                                       |                                                                                                 |  |                                                                                                                          |                                                                                                              |                                                                                       |             |                  |  |
| 4                                                                                                                     |                                                                                       |                                                                                                 |  |                                                                                                                          |                                                                                                              |                                                                                       |             |                  |  |
| 3                                                                                                                     |                                                                                       |                                                                                                 |  |                                                                                                                          |                                                                                                              |                                                                                       |             |                  |  |
| 2                                                                                                                     |                                                                                       |                                                                                                 |  |                                                                                                                          |                                                                                                              |                                                                                       |             |                  |  |
| 1                                                                                                                     |                                                                                       |                                                                                                 |  |                                                                                                                          |                                                                                                              |                                                                                       |             |                  |  |
| 0                                                                                                                     | FIRST ISSUE                                                                           |                                                                                                 |  |                                                                                                                          |                                                                                                              | 05-02-13                                                                              | T Blanchard | <i>Blanchard</i> |  |
| REV                                                                                                                   | DESCRIPTION                                                                           |                                                                                                 |  |                                                                                                                          |                                                                                                              | DATE                                                                                  | DRAWN       | CHECKED          |  |
|                                  |  | DIMENSIONAL TOLERANCING<br>Machining : Js 11 / js 11<br>Boring / turning / Cast : Js 15 / js 15 |  |  Max. chamfer<br>on angle 0.5 x 45° |  Roughness n in MICRONS | DIMENSIONAL TOLERANCING in Millimeters<br>NON SPECIFIED MACHININGS: roughness n = 3.2 |             |                  |  |
| ANDRITZ SAS<br>2-4 Avenue de l'Europe<br>78140 VELIZY VILLACOUBLAY - FRANCE -<br>ENVIRONMENT AND PROCESS TECHNOLOGIES |                                                                                       |                                                                                                 |  |                                                                                                                          |                                                                                                              | CLIENT :<br>FOLIO:<br>Mass (kg) : 39.672                                              |             |                  |  |
| FUT CONIQUE<br>CONICAL SHELL<br>P/N: 54308   AST 20899                                                                |                                                                                       |                                                                                                 |  |                                                                                                                          |                                                                                                              | No.: 54308<br>Non tooled Part. No. :                                                  |             |                  |  |
| MACHINE : D6 LX                                                                                                       |                                                                                       |                                                                                                 |  |                                                                                                                          |                                                                                                              | MATERIAL : INOX                                                                       |             | SCALE : 1:2      |  |