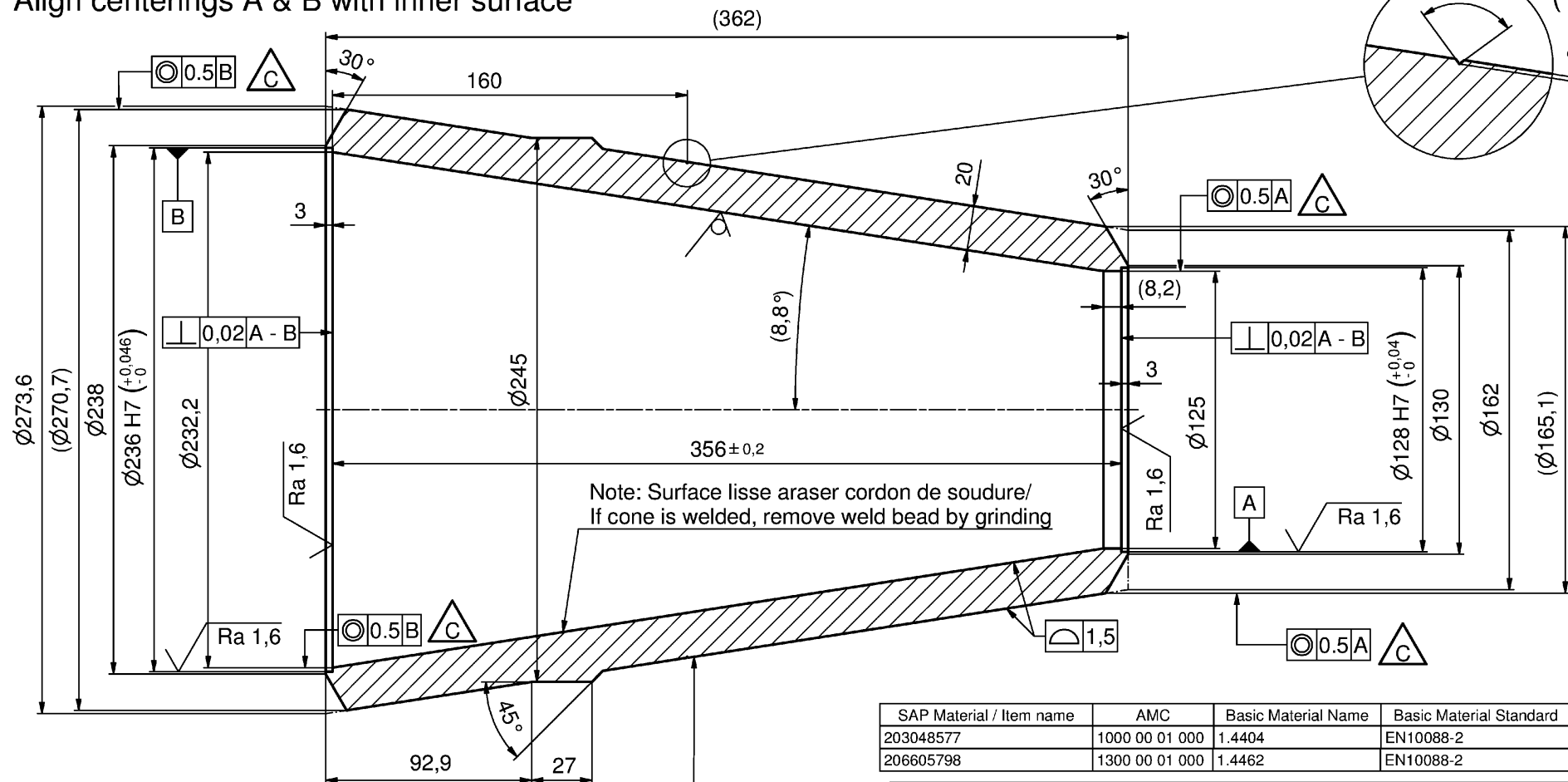


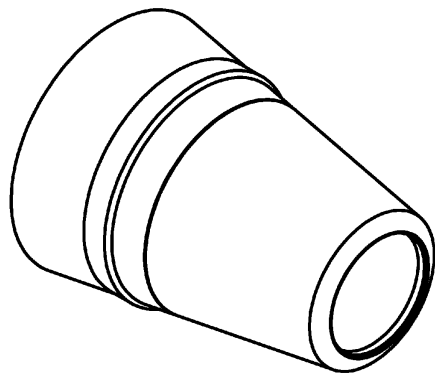
Aligner A et B avec la surface intérieure /
Align centerings A & B with inner surface

DETAIL B
(2 : 1)



Note: Surface lisse araser cordon de soudure/
If cone is welded, remove weld bead by grinding

MARQUAGE N° PIECE ET LE POIDS / MARK N° AND MASS



SAP Material / Item name	AMC	Basic Material Name	Basic Material Standard	MASS
203048577	1000 00 01 000	1.4404	EN10088-2	35,850 kg
206605798	1300 00 01 000	1.4462	EN10088-2	35,177 kg

Reference Drawing Number 54034		DIMENSIONAL TOLERANCING Machining: JS11 / js11 Polar-Machining: Cast JS16 / js16		 Max. chamfer on angle 0,5 x 45°	 Roughness Rn in MICRONS	DIMENSIONAL TOLERANCING in Millimeters NON SPECIFIED MACHININGS: roughness Rn = 3,2						
Product Type D5LX E2 - D5L E2				Product Code								
Initial Revision				Actual Revision								
Drawn	M.Jenco	hummil06	22.01.2015	V.Bouet	chaval06	08.12.2015	Replacement for Drawing No.					
Checked	F.Gerome	chaflo01	07.07.2015	G.DiBlasi	chagui01	08.12.2015	Copy from Drawing No.					
							Old Drawing No.					
Revision	Changed Geometric tolerances											
Description CONICAL SHELL ON SCREW CONVEYOR L 362 D 270.73							Drawing No	Rev				
							702456964 C					
							Size		Sheet/Sheets		Scale	
							A3		1 / 1		1 : 2	
												
Filename df-m-machine -502-000000-3550060100-conical s -50220942245.idw							VAULT Database SE ITEM 001					