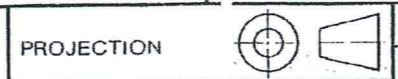


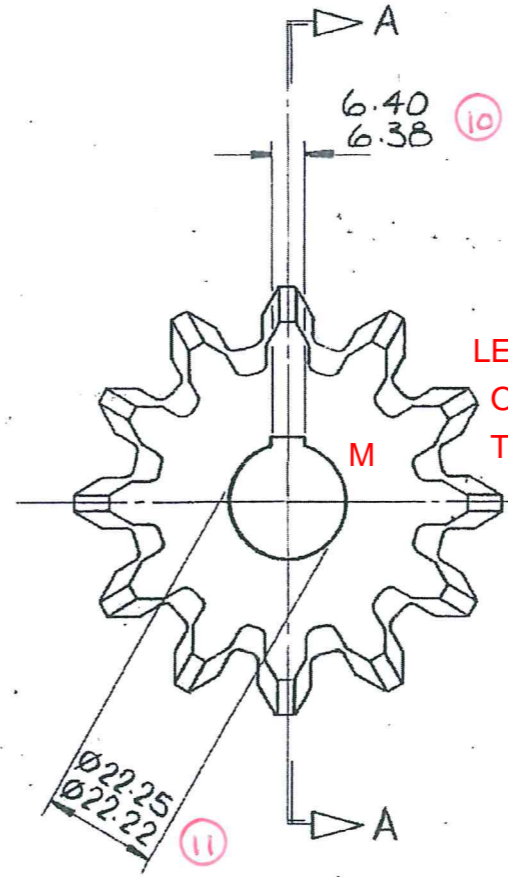
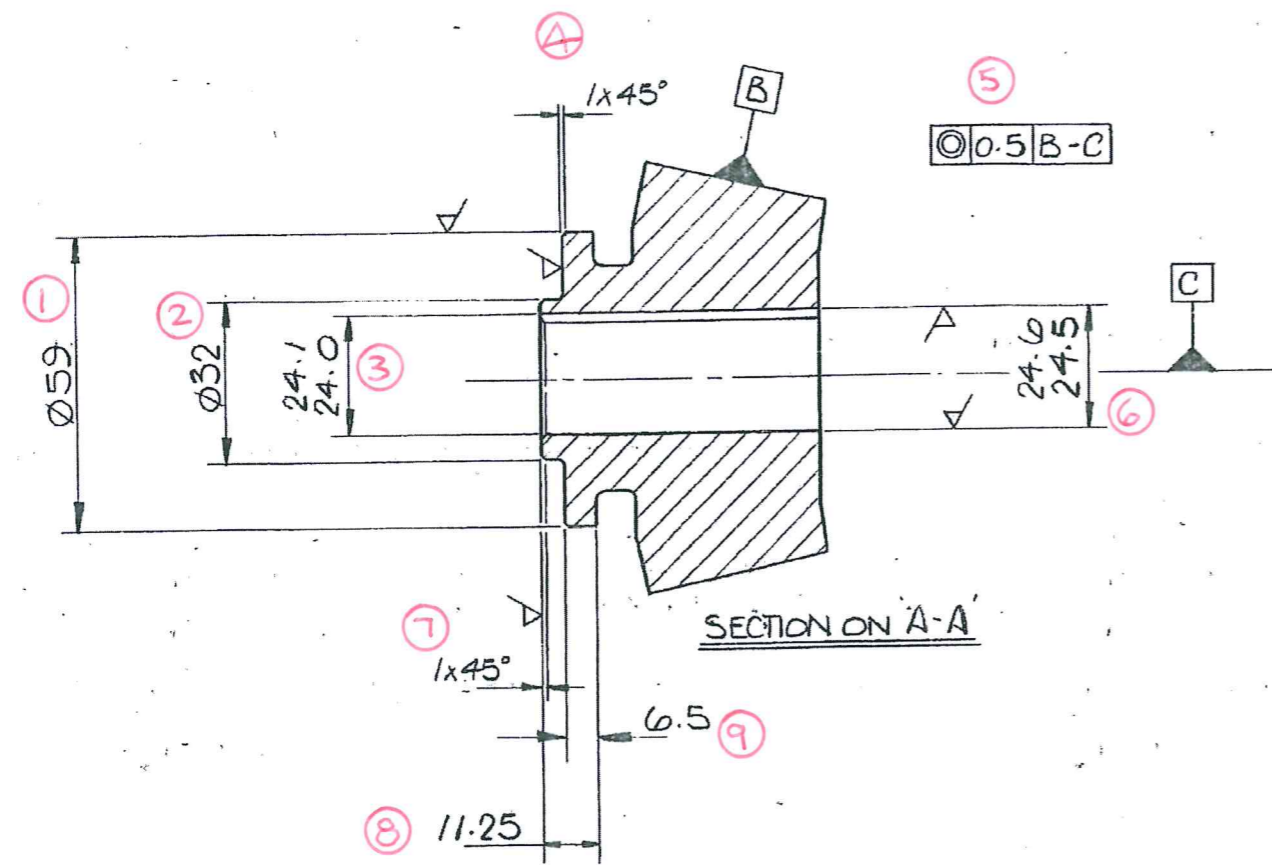
REC-03102/15

CONTROLLED

DO-002
 DRG No.
 A2.513 278400 153 03
 DO NOT SCALE
 IF IN DOUBT ASK
 REMOVE ALL SHARP EDGES



CHANGES				
LET	GRID REF	DATE	PREVIOUS INFORMATION	D I
A	D4	12-12-84	MAT WAS MEEHANITE 60	01
B	B2	27-08-86	CONCENTRICITY ADDEN	02
C	D4/02	5-2-93	MAT SPECIFIED AS GRADE 'A2' ALTERNATIVE MAT SPEC OFFERED MR	03



LETTER 'M' TO BE ELECTRO-ENGRAVED
 OR HARD STAMPED AS SHOWN FOR
 TRACEABILITY PURPOSES

Ⓢ
 ALTERNATIVE MATERIAL
 212M36 TO BS 970
 212M44

GEOMETRIC TOLERANCE SYMBOLS			
Characteristic	Sym	Characteristic	Sym
Straightness	—	Angularity	∠
Flatness	▭	Run out	↗
Roundness	○	Position	⊕
Cylindricity	∕	Concentricity	⊙
Profile of a line	∩	Symmetry	≡
Profile of surface	∩	M.M.C.	Ⓜ
Parallelism	//	Squareness	⊥

DRAWN CRT	DA 3-8-84	DIMENSIONS IN MILLIMETRES.	TITLE BEVEL PINION	PRINT ISSUED ON
CHECKED MR	DA 7-12-99	SURFACE TEXTURE VALUES	100-150-175 HAND MIXER	FIRST ISSUED ON
APPVD RC	DA 7-12-99	IN μm	MATERIAL	SUPERCEDES
FOR EXPLANATION OF DIMENSIONS & TOLERANCES SEE BS 108-1972		MACHINE WHERE MARKED ✓	BS 970 080M40	SCALE FULL SCALE
WELDING TERMS & SYMBOLS SEE BS 499-1980		TOLERANCE UNLESS OTHERWISE STATED	TREATMENT	SHEET 2 OF 2
		± 0.25 ANGULARITY 15'		DRG No.
				A2.513 278400 153 03

A2.513 278400