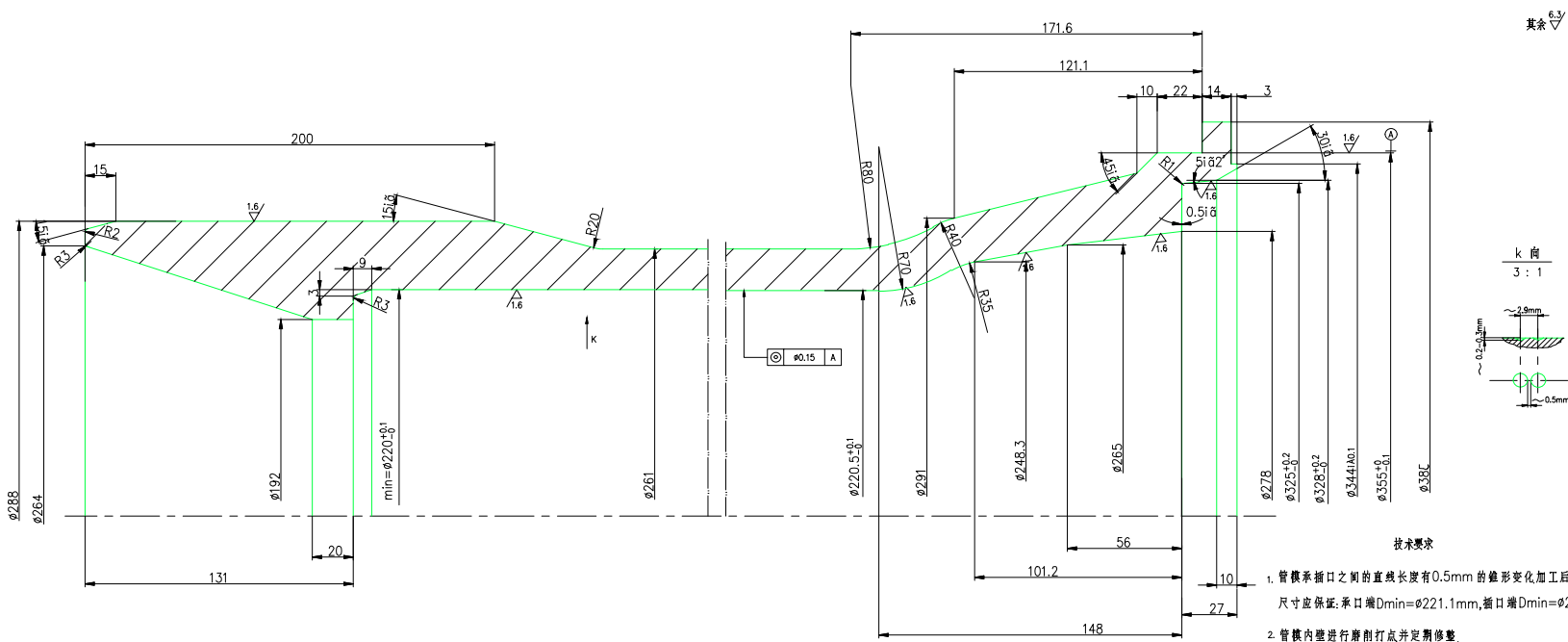
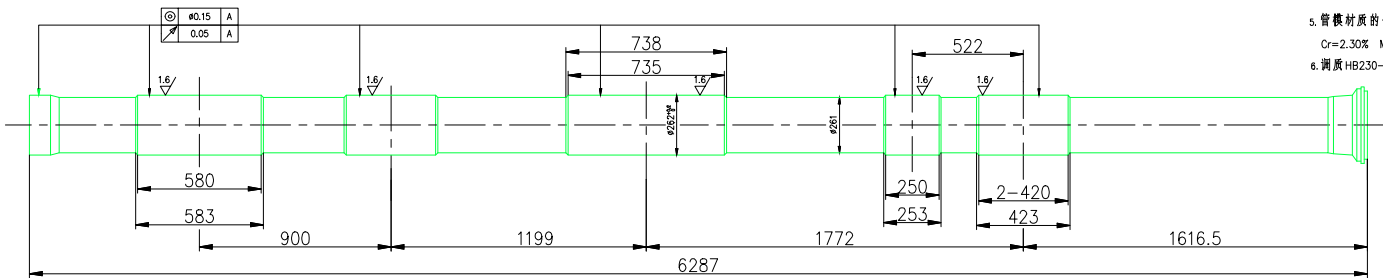


本图仅供参考，不作为法律依据。如有变更，恕不另行通知。
 This drawing is for reference only and shall not be used as a legal basis.
 Any change shall be notified in advance without notice.



管模外形图
1:10

- 技术要求
- 管模承插口之间的直线长度有0.5mm的锥形变化加工后其最小尺寸应保证:承口端Dmin=φ221.1mm,插口端Dmin=φ220.6mm.
 - 管模内壁进行磨削打点并定期修整.
 - 打点头直径为φ6mm打点深度约0.2~0.3mm;凹坑的间隙约0.5mm打点间距约2.9mm;见K向视图.
 - 管模的机械性能应保证抗拉强度750-850N/mm²;屈服强度650N/mm²;延伸率>16%断面收缩率>60%
 - 管模材质的化学成分: C=0.17% Si=0.24% Mn=0.43% Cr=2.30% Mo=0.45% Ni=0.28% P=0.008% S=0.01%.
 - 调质HB230-260.



图号
Translation

审核
T.Oh

设计/Designer	材料 Material	21CrMo10	
审核/Check	规格/Spec	764	GM200T
标准/Standard	比例/Scale	1:1	
批准/Approval	图号/Drawn		