


FOR APPROVAL	FOR INFORMATION	FOR PRODUCTION <input checked="" type="checkbox"/>	FOR ERECTION
 JAI BALAJI INDUSTRIES LTD. (UNIT-III) BANSKOPA, DURGAPUR-713212 WEST BENGAL, INDIA			
SCALE: 1:1		SIGNATURE	PROJECT: DUCTILE IRON PIPE PLANT
DRAWN BY/ DATE: B. BARNALWAL / 15.07.11		TITLE: GM200T	
CHECKED BY/ DATE: M. RAJ / 15.07.11		CAD FILE NAME: DN200X5500T.DWG	
APPROVED BY/ DATE: M.C. / 15.07.11		DRG. NO. DN200X5500T	
SHEET SIZE: A1		REV: 02	

NOTES:-
UNLESS OTHERWISE STATED ALL DIMENSIONS ARE IN MILLIMETRES.
DO NOT SCALE UP IN DOUBT, ASK.

DEVIATION NOTES ON UNTOLERANCED LINEAR MACHINED DIMENSIONS (MEDIUM SECTORS)						
EMERSONS	OVER	-	6	30	120	315
	UPTO	6	30	120	315	1000
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±1.2
						±2
						±3

SURFACE ROUGHNESS			
GRADE	▽	▽▽	▽▽▽
RE RM	25-12.5	6.3-1.6	0.8-0.2

REV.	ZONE	BY/DT	CHEK/DT	APPD/DT

SPACE FOR STATUTORY APPROVAL