


FOR APPROVAL	FOR INFORMATION	FOR PRODUCTION <input checked="" type="checkbox"/>	FOR ERECTION
 JAI BALAJI INDUSTRIES LTD. (UNIT-III) BANSKOPA, DURGAPUR-713212 WEST BENGAL, INDIA			
SCALE	1:1	SIGNATURE	PROJECT: DUCTILE IRON PIPE PLANT
DRAWN BY/DATE	B. BARNAL/15.07.11	TITLE:	
CHECKED BY/DATE	M. RAJ/15.07.11	GM250T	
APPROVED BY/DATE	M.C. /15.07.11	CAD FILE NAME: DN250X5500T.DWG	
SHEET SIZE	A1	DRG. NO.	DN250X5500T
		REV.	02

NOTES:-
UNLESS OTHERWISE STATED ALL DIMENSIONS ARE IN MILLIMETRES.
DO NOT SCALE UP IN DOUBT, ASK.

DEVIATION NOTES ON UNTOLERANCED LINEAR MACHINED DIMENSIONS (MEDIUM FINISH)								
OVER	-	6	30	120	315	1000	2000	>4000
UPTO	6	30	120	315	1000	2000	4000	
TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3

SURFACE ROUGHNESS			
GRADE	▽	▽▽	▽▽▽
REFIN	25-12.5	6.3-1.6	0.8-0.2

REV.	ZONE	BY/DT	CHK/DT	APP/DT	REVISIONS		
					REV.	ZONE	BY/DT
02							
01							

REFERENCE DRAWINGS		SPACE FOR STATUTORY APPROVAL	