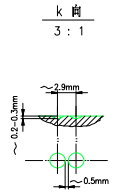
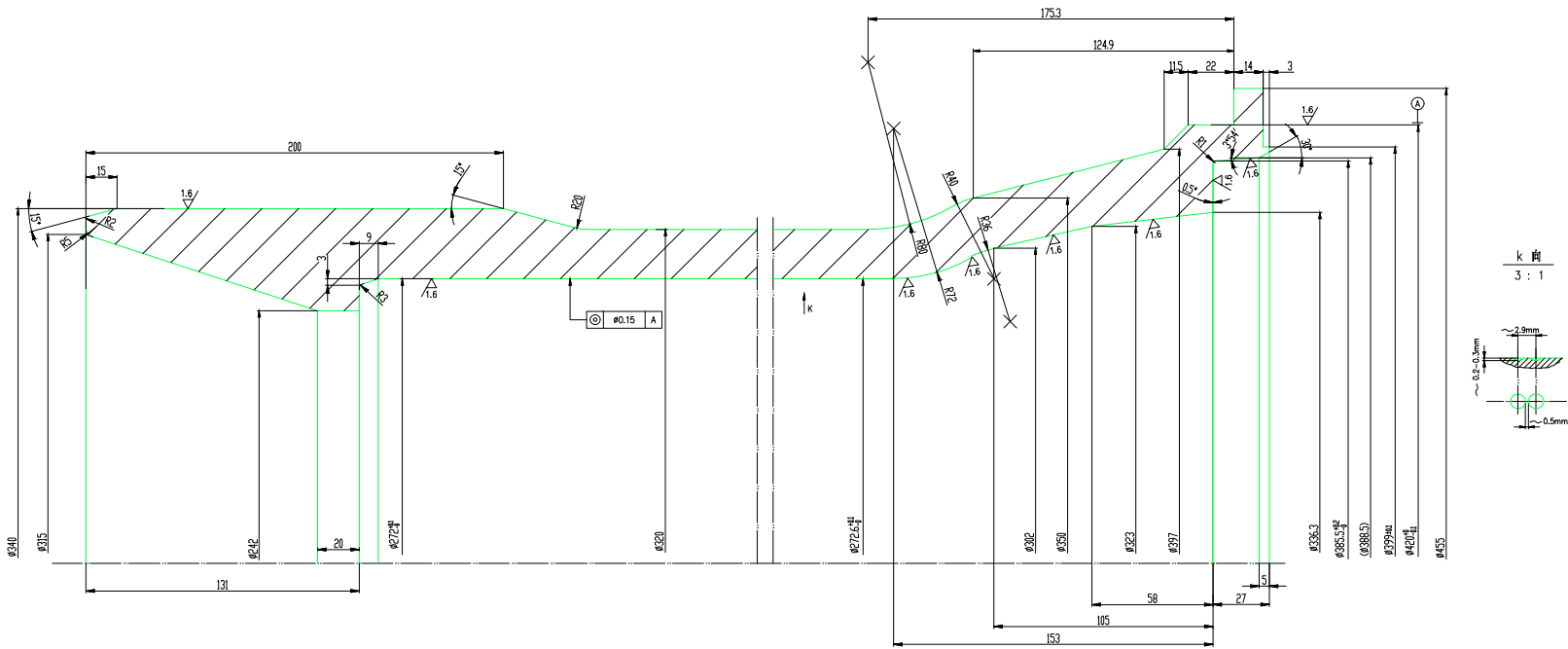


其余  $\sqrt{1.6}$



管模外形图  
1:10

技术要求

- 管模承插口之间的直线长度有0.5mm的锥形变化加工后其最小尺寸应保证:承口端Dmin=φ273.4mm,插口端Dmin=φ272.9mm.
- 管模内壁进行磨削打点并定期修整.
- 打点直径为φ6mm打点深度约0.2~0.3mm凹坑的间隔约0.5mm打点间距约2.9mm;见K向视图.
- 管模的机械性能应保证抗拉强度750~850N/mm<sup>2</sup>;屈服强度650N/mm<sup>2</sup>;延伸率>16%断面收缩率>60%
- 管模材质的化学成分: C=0.17% Si=0.24% Mn=0.43% Cr=2.30% Mo=0.45% Ni=0.28% P=0.008% S=0.01%
- 消质HB230~260.

本图仅供参考, 不作为法律依据。如有变更, 恕不另行通知。 度: 1:10  
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翻译  
Translation

审核  
T.Ch.

设计/Designer	材料	21CrMo10	DN250T型管模
检查/Check	图号	1112	
标准/Standard	比例	1:1	GM250T
批准/Approval	日期		