


NOTES:-
UNLESS OTHERWISE STATED ALL
DIMENSIONS ARE IN MILLIMETRES.
DO NOT SCALE IF IN DOUBT, ASK.

DEVIATION NOTES ON UNTOLERANCED LINEAR MACHINED DIMENSIONS (MEDIUM FINISH)							
OVER	-	6	30	120	315	1000	2000
UP TO	6	30	120	315	1000	2000	4000
TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2

SURFACE ROUGHNESS			
GRADE	▽	▽▽	▽▽▽
Ra µm	25-12.5	6.3-1.6	0.8-0.2

DRG. NO.	REV.	ZONE	BY/DT	CHEK/DT	APPD/DT	REV.	ZONE	BY/DT	CHEK/DT	APPD/DT	SPACE FOR STATUTORY APPROVAL

FOR APPROVAL	FOR INFORMATION	FOR PRODUCTION	FOR ERECTION
		<input checked="" type="checkbox"/>	
 JAI BALAJI INDUSTRIES LTD. (UNIT-III) BANSKOPA, DURGAPUR-713212 WEST BENGAL, INDIA			
SCALE: 1:1.5		SIGNATURE: _____	
DRAWN BY/ DATE: B. BARNAL / 09.05.11		PROJECT: DUCTILE IRON PIPE PLANT	
CHECKED BY/ DATE: M. RAJ / 09.05.11		TITLE: GM400T	
APPROVED BY/ DATE: M.C. / 09.05.11		CAD FILE NAME: DN400X8000T.DWG	
SHEET SIZE: A1		DRG. NO. DN400X8000T	