



NOTES:-  
UNLESS OTHERWISE STATED ALL  
DIMENSIONS ARE IN MILLIMETRES.  
DO NOT SCALE IF IN DOUBT, ASK.

| DEVIATION NOTES ON UNTOLERANCED<br>LINEAR MACHINED DIMENSIONS<br>(MEDIUM FINISH) |      |      |      |      |      |      |
|--|------|------|------|------|------|------|
| OVER   | -    | 6    | 30   | 120  | 315  | 1000 |
| UP TO  | 6    | 30   | 120  | 315  | 1000 | 2000 |
| TOLERANCE  | ±0.1 | ±0.2 | ±0.3 | ±0.5 | ±0.8 | ±1.2 |
|  |      |      |      |      |      | ±2   |
|  |      |      |      |      |      | ±3   |

| SURFACE ROUGHNESS |         |         |
|-------------------|---------|---------|
| GRADE             | ▽       | ▽▽      |
| RE RM             | 25-12.5 | 6.3-1.6 |
|                   |         | 0.8-0.2 |

|  |                         |  |                                  |
|--|-------------------------|--|----------------------------------|
| FOR APPROVAL   | FOR INFORMATION         | FOR PRODUCTION <input checked="" type="checkbox"/> | FOR ERECTION                     |
| <b>JAI BALAJI INDUSTRIES LTD.</b><br>(UNIT-III)<br>BANSKOPA, DURGAPUR-713212<br>WEST BENGAL, INDIA |                         |  |                                  |
| SCALE  | 1:2                     | SIGNATURE  | PROJECT: DUCTILE IRON PIPE PLANT |
| DRAWN BY/<br>DATE  | B. BARNAWAL<br>09.05.11 |  | TITLE:                           |
| CHECKED BY/<br>DATE  | M. RAJ<br>09.05.11      |  | <b>GM500T</b>                    |
| APPROVED BY/<br>DATE   | M.C.<br>09.05.11        |  | CAD FILE NAME: DN500X800T.DWG    |
| SHEET SIZE   | A1                      |  | DRG. NO. DN500X800T              |

|          |      |           |       |        |         |           |       |        |         |                              |            |          |      |
|----------|------|-----------|-------|--------|---------|-----------|-------|--------|---------|------------------------------|------------|----------|------|
| DRG. NO. | REV. | REV. ZONE | BY/DT | CHE/DT | APPD/DT | REV. ZONE | BY/DT | CHE/DT | APPD/DT | SPACE FOR STATUTORY APPROVAL | SHEET SIZE | DRG. NO. | REV. |
|----------|------|-----------|-------|--------|---------|-----------|-------|--------|---------|------------------------------|------------|----------|------|