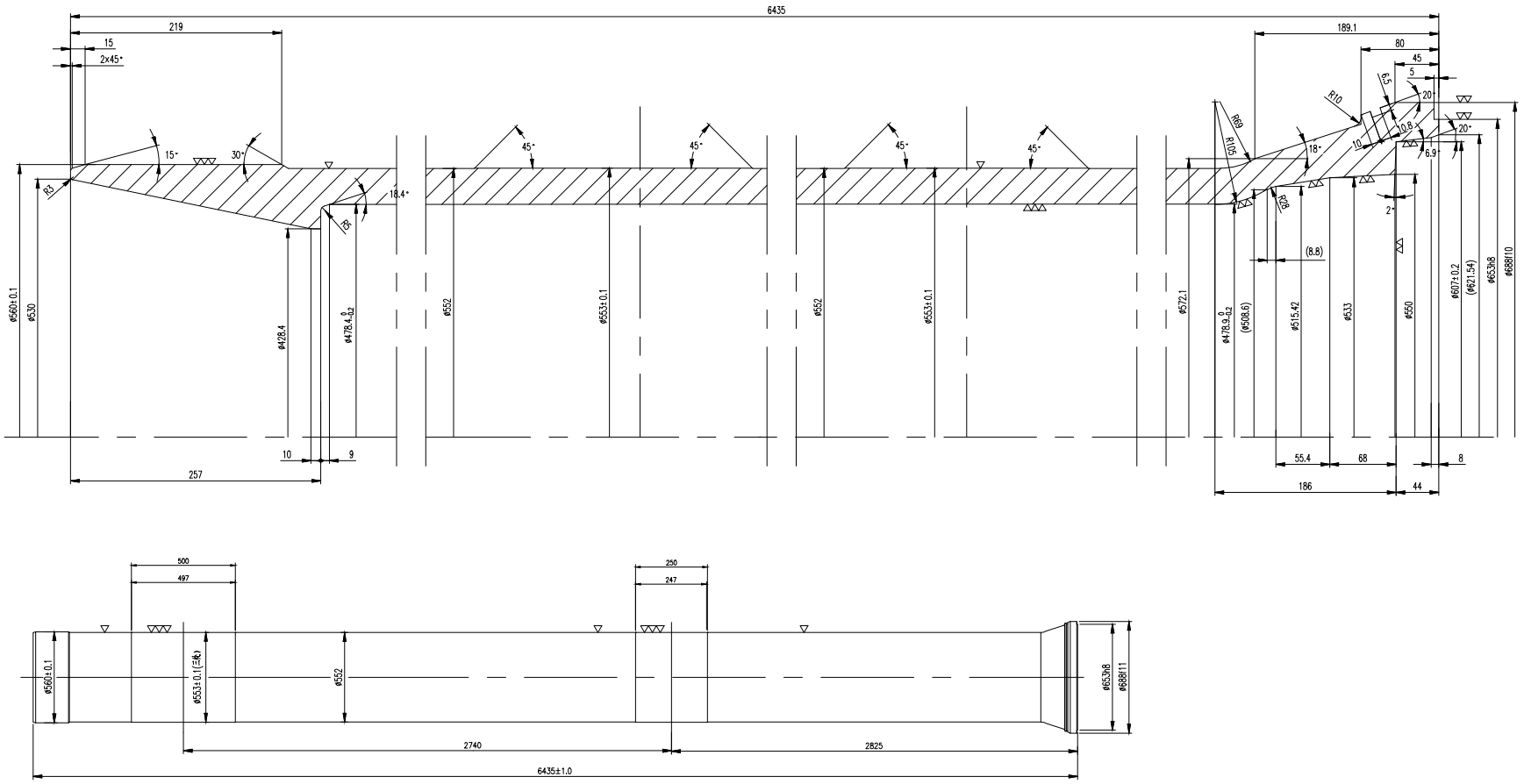

NOTES:-
UNLESS OTHERWISE STATED ALL DIMENSIONS ARE IN MILLIMETRES.
DO NOT SCALE,IF IN DOUBT, ASK.

DEVIATION NOTES ON UNTOLERANCED LINEAR MACHINED DIMENSIONS (MEDIUM IS:2102)

DIMENSIONS	OVER	–	6	30	120	315	1000	2000	>4000
	UPTO	6	30	120	315	1000	2000	4000	
TOLERANCE		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3

SURFACE ROUGHNESS

GRADE	▽	▽▽	▽▽▽
Ra µm	25–12.5	6.3–1.6	0.8–0.2

DRG.NO.	TITLE	REV.	ZONE	BY/DT	CHD/DT	APPD/DT	REVISIONS	REV.	ZONE	BY/DT	CHD/DT	APPD/DT	REVISIONS	SPACE FOR STATUTORY APPROVAL
	REFERANCE DRAWINGS													

FOR APPROVAL		FOR INFORMATION		FOR PRODUCTION	✓	FOR ERECTION	

JBG

JAI BALAJI INDUSTRIES LTD.
(UNIT–III)
BANSKOPA, DURGAPUR–713212
WEST BENGAL, INDIA

SCALE	1:2	SIGNATURE	PROJECT: **DUCTILE IRON PIPE PLANT**
DRAWN BY/ DATE	B.BARNAWAL 09.05.11		TITLE: **GM450T**
CHECKED BY/ DATE	M.RAJ 09.05.11		
APPROVED BY/ DATE	M.C. 09.05.11		CAD FILE NAME: **DN450X6000T.DWG**
SHEET SIZE	A1		DRG. NO. **DN450X6000T** REV. **0**