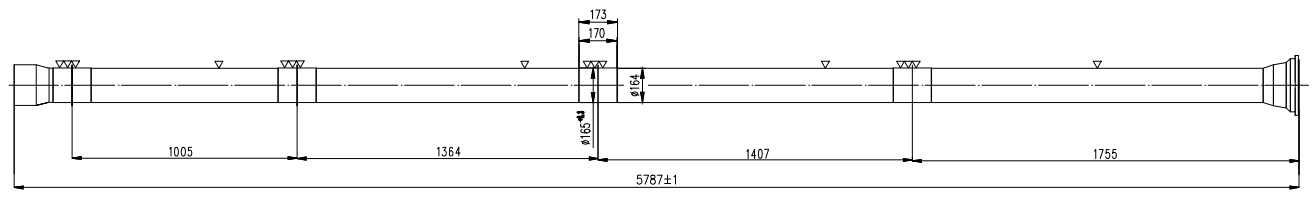



1:10



FOR APPROVAL	FOR INFORMATION	FOR PRODUCTION <input checked="" type="checkbox"/>	FOR ERECTION
 JAI BALAJI INDUSTRIES LTD. (UNIT-III) BANSKOPA, DURGAPUR-713212 WEST BENGAL, INDIA			
SCALE	1:1	SIGNATURE	PROJECT: DUCTILE IRON PIPE PLANT
DRAWN BY/ DATE	B. BARNALWAL 15.07.11		TITLE:
CHECKED BY/ DATE	M. RAJ 15.07.11		GM100TX5500
APPROVED BY/ DATE	M.C. 15.07.11		CAD FILE NAME: DN100X5500T.DWG
SHEET SIZE	A1		DRG. NO. DN100X5500T

NOTES:- UNLESS OTHERWISE STATED ALL DIMENSIONS ARE IN MILLIMETRES. DO NOT SCALE IF IN DOUBT, ASK.	DEVIATION NOTES ON UNTOLERANCED LINEAR MACHINED DIMENSIONS (MEDIAN ISO2192)				SURFACE ROUGHNESS				SKT. FINISH				B.B.				M.C.				M.C.									
	EMERGENCY		OVER		GRADE		Ra µm		02		01		02		01		02		01		02		01		02		01		02	
	6	30	120	315	1000	2000	▽	▽▽	▽▽▽	25-12.5	6.3-1.6	0.8-0.2	SEAL SEATING AREA	B.B.	M.C.	M.C.	REV.	ZONE	BY/DT	CHE/DT	APPD/DT	REV.	ZONE	BY/DT	CHE/DT	APPD/DT	REV.	ZONE	BY/DT	CHE/DT
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	DRG. NO.	REFERENCE DRAWINGS	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25