



NOTES:-
UNLESS OTHERWISE STATED ALL DIMENSIONS ARE IN MILLIMETRES.
DO NOT SCALE UP IN DOUBT, ASK.

DEVIATION NOTES ON UNTOLERANCED LINEAR MACHINED DIMENSIONS (MEDIUM FINISH)								
EMERGENCY	OVER	6	30	120	315	1000	2000	>4000
UPTO	6	30	120	315	1000	2000	4000	
TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3

SURFACE ROUGHNESS			
GRADE	▽	▽▽	▽▽▽
Range	25-12.5	6.3-1.6	0.8-0.2

DRG. NO.	REFERENCE DRAWINGS	REV.	ZONE	BY/DT	CHEK/DT	APPR/DT

REV.	ZONE	BY/DT	CHEK/DT	APPR/DT	REV.	ZONE	BY/DT	CHEK/DT	APPR/DT	SPACE FOR STATUTORY APPROVAL

FOR APPROVAL FOR INFORMATION FOR PRODUCTION FOR ERECTION
JAI BALAJI INDUSTRIES LTD.
 (UNIT-III)
 BANSKOPA, DURGAPUR-713212
 WEST BENGAL, INDIA

SCALE	1:2.5	SIGNATURE		PROJECT:	DUCTILE IRON PIPE PLANT
DRAWN BY/ DATE	B. BARNALWAL 28.04.11	TITLE:			
CHECKED BY/ DATE	M. RAJ 28.04.11				GM900T
APPROVED BY/ DATE	M. C. 28.04.11				CAD FILE NAME: DN900X900T.DWG
SHEET SIZE	A1				DRG. NO. DN900X900T

REV. 0