


FOR APPROVAL	FOR INFORMATION	FOR PRODUCTION <input checked="" type="checkbox"/>	FOR ERECTION
 JAI BALAJI INDUSTRIES LTD. (UNIT-III) BANSKOPA, DURGAPUR-713212 WEST BENGAL, INDIA			
SCALE	1:2	SIGNATURE	PROJECT: DUCTILE IRON PIPE PLANT
DRAWN BY/DATE	B. BARNAWAL 28.04.11	TITLE:	GM800T
CHECKED BY/DATE	M. RAJ 28.04.11	CAD FILE NAME:	DN800X8000T.DWG
APPROVED BY/DATE	M. C. 28.04.11	DRG. NO.	DN800X800T
SHEET SIZE	A1	REV.	0

NOTES:-
UNLESS OTHERWISE STATED ALL
DIMENSIONS ARE IN MILLIMETRES.
DO NOT SCALE UP IN DOUBT, ASK.

DEVIATION NOTES ON UNTOLERANCED LINEAR MACHINED DIMENSIONS (MEDIUM FINISH)						
OVER	-	6	30	120	315	1000
UP TO	6	30	120	315	1000	2000
TOLERANCE	±0.1	±0.2	±0.3	±0.5	±1.2	±2

SURFACE ROUGHNESS			
GRADE	▽	▽▽	▽▽▽
RE RM	25-12.5	6.3-1.6	0.8-0.2

DRG. NO.	FILE	REV.	ZONE	BY/DT	CHEK/DT	APPD/DT	REVISIONS	REV.	ZONE	BY/DT	CHEK/DT	APPD/DT	REVISIONS	SPACE FOR STATUTORY APPROVAL
----------	------	------	------	-------	---------	---------	-----------	------	------	-------	---------	---------	-----------	------------------------------