



FOR APPROVAL		FOR INFORMATION		FOR PRODUCTION <input checked="" type="checkbox"/>		FOR ERECTION	
<b>JAI BALAJI INDUSTRIES LTD.</b> (UNIT-III) BANSKOPA, DURGAPUR-713212 WEST BENGAL, INDIA							
SCALE		1:2		SIGNATURE		PROJECT: DUCTILE IRON PIPE PLANT	
DRAWN BY/ DATE		B. BARNALWAL 09.05.11		TITLE:		GM700T	
CHECKED BY/ DATE		M. RAJ 09.05.11		CAD FILE NAME:		DN700X8000T.DWG	
APPROVED BY/ DATE		M.C. 09.05.11		DRG. NO.		DN700X8000T	
SHEET SIZE		A1		REV.		0	

  

NOTES:- UNLESS OTHERWISE STATED ALL DIMENSIONS ARE IN MILLIMETRES. DO NOT SCALE IF IN DOUBT, ASK.		DEVIATION NOTES ON UNTOLERANCED LINEAR MACHINED DIMENSIONS (MEDIAN 15:2100)		SURFACE ROUGHNESS		REV. ZONE BY/DT CHG/DT APPD/DT		REV. ZONE BY/DT CHG/DT APPD/DT		REV. ZONE BY/DT CHG/DT APPD/DT		SPACE FOR STATUTORY APPROVAL	
OVER	-	6	30	120	315	1000	2000	>4000	GRADE	▽	▽▽	▽▽▽	
UPTO	6	30	120	315	1000	2000	4000		RE	25-12.5	6.3-1.6	0.8-0.2	
TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	DRG. NO.	FILE			