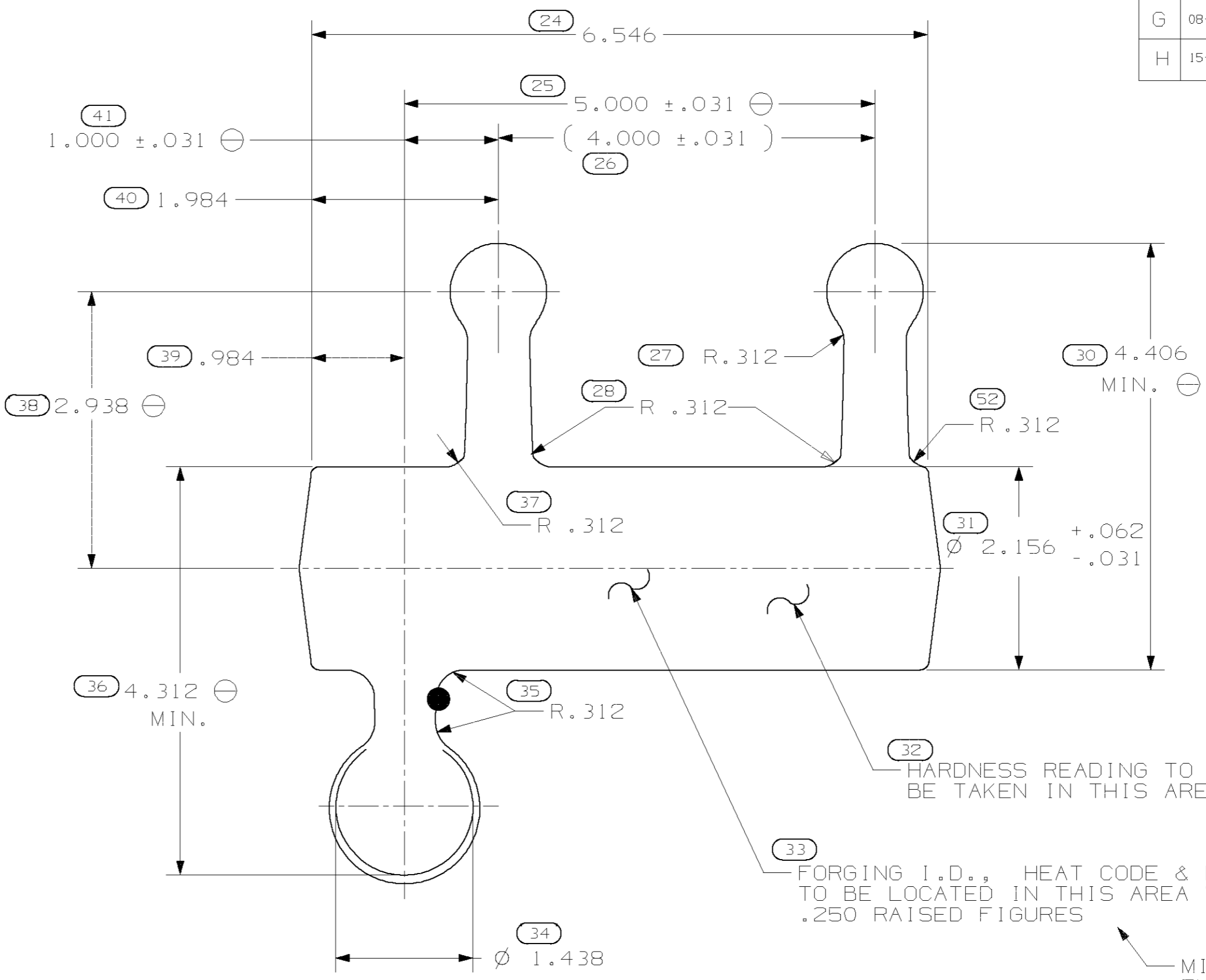
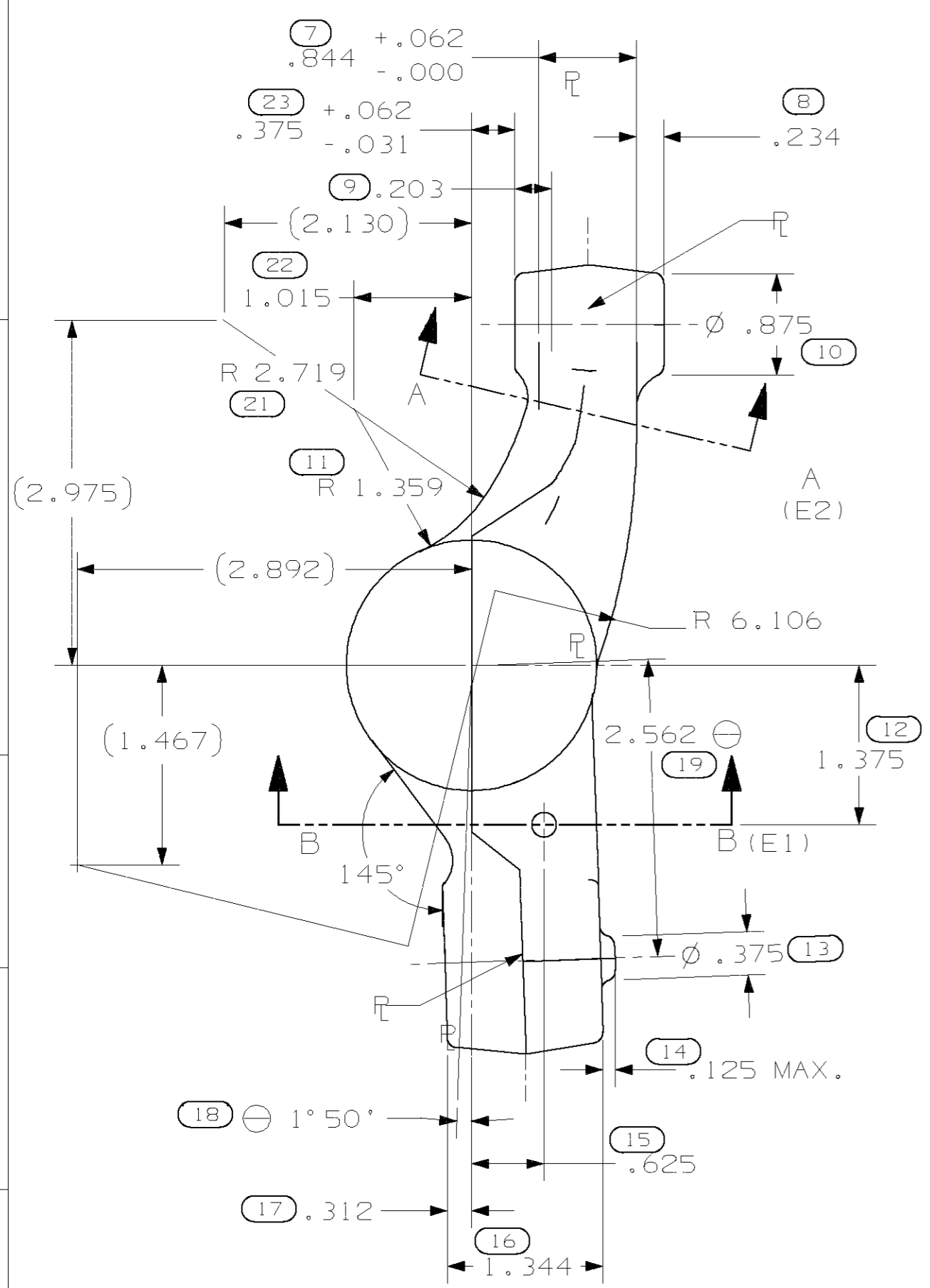


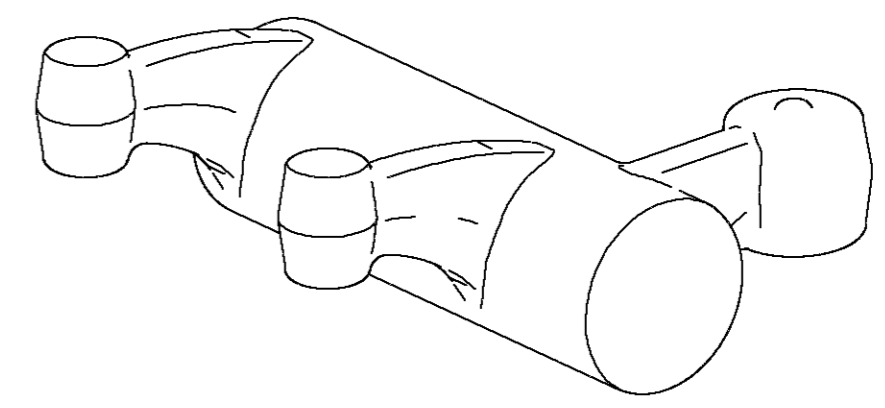
REVISION HISTORY			
REV	DATE	DRAFTER ENGINEER	RIN #, IN # DESCRIPTION
G	08-JAN-2007	SANTOSH K KEVIN BAILEY	CO-094477 REDRAWN IN 3D
H	15-APR-2013	KAVYA LATHA, J KEITH MASSING	CO-149943 IN-7



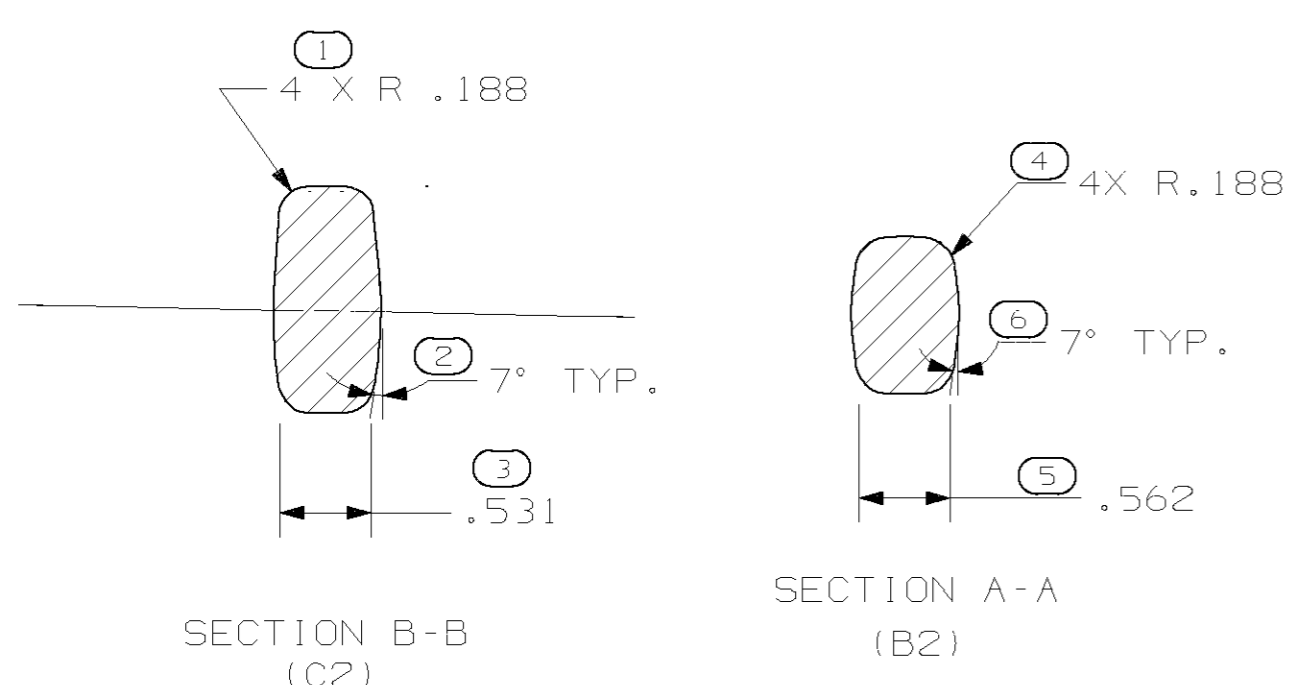
32 HARDNESS READING TO BE TAKEN IN THIS AREA

33 FORGING I.D., HEAT CODE & DIE NO. TO BE LOCATED IN THIS AREA WITH .250 RAISED FIGURES

MISMATCH AND FLASH EXTENSION MUST BE WITHIN THIS TOLERANCE



H3 UNLESS OTHERWISE SPECIFIED THE FOLLOWING FORGING DIMENSIONS APPLY:
 DRAFT 7° PER SIDE
 RADII .094
 FORGING TOLERANCE ± .062
 MISMATCH .031 MAX.
 FLASH EXTENSION NOT TO EXCEED .031
 STRESS RELIEVE AT 50° TO 100°F UNDER DRAW TEMPERATURE AFTER STRAIGHTENING
 MAGNETIC PARTICLE INSPECT PER 41A222515
 MATERIAL : C50E22C
 APPROX.WT. : 4.6 LBS



NOTES:
 42 1. ● FOR MACHINING ONLY REFERENCE LOCATING POINT

REV STATUS OF SHEET	REVISION SHEET	H 2
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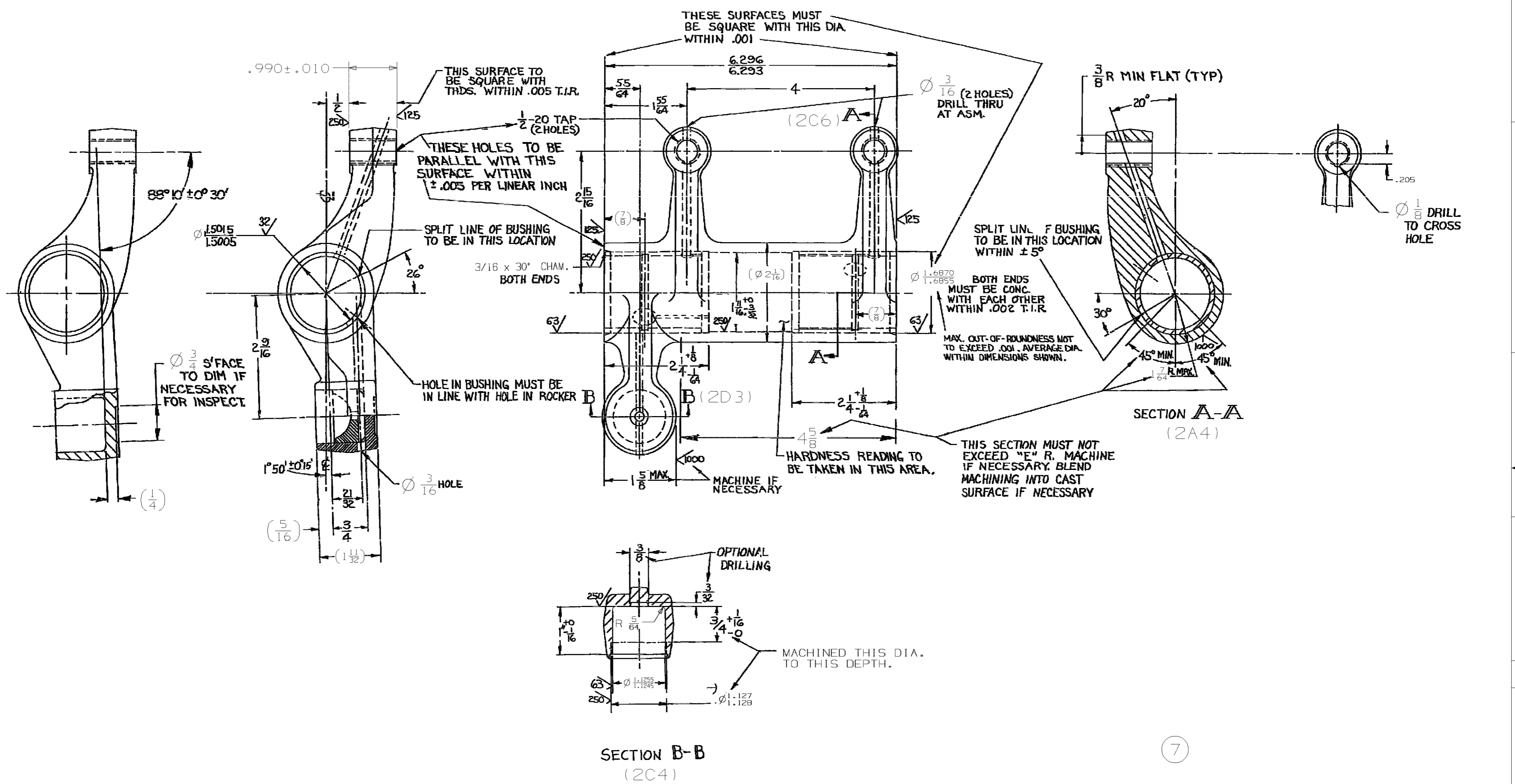
DIMENSIONS ARE IN INCHES	CRITICAL TO QUALITY CHARACTERISTICS MARKED THUS: ⊖		H3	H
UNLESS OTHERWISE SPECIFIED, SEE APPLIED PRACTICES: 41A213280	DOES THIS DRAWING CONTAIN CRITICAL INTERFACE DIMENSIONS? Y		P7	H
<small>VERIFYING QUALITY PROCEDURES 1. Verify all dimensions 2. Verify all tolerances 3. Verify all materials 4. Verify all finishes 5. Verify all markings 6. Verify all callouts 7. Verify all section lines 8. Verify all hatching 9. Verify all hidden lines 10. Verify all center lines 11. Verify all datum markers 12. Verify all datum features 13. Verify all datum feature symbols 14. Verify all datum feature frames 15. Verify all datum feature control frames 16. Verify all datum feature control symbols 17. Verify all datum feature control frames 18. Verify all datum feature control symbols 19. Verify all datum feature control frames 20. Verify all datum feature control symbols</small>	SIGNATURES	DATE	ERIE, PA	
	DRAWN F.E.BARR	20-FEB-1961	TITLE	
	ISSUED R.G.TEFFT	28-MAR-1972	INLET ROCKER	
	ENGRG W.H.MG		FIRST MADE FOR 7FDL ENGINES	
	PRINTS TO		DWG NO 41C613064	
	X		SCALE 0.85	
	PLAN REF: 41A217038		CONT ON 2 SH NO 1	
	FCP: 41D713550P1			
	SURFACES: ✓			

DWG NO 41C613064 SH 1

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REVISION HISTORY

REV	DATE	DRAFTER ENGINEER	RIN #, IN # DESCRIPTION
H	15-APR-2013	KAVYA LATHA, J KEITH MASSING	CO-149943 IN-7



DIMENSIONS ARE IN INCHES	CRITICAL TO QUALITY CHARACTERISTICS MARKED THUS: \ominus	
	UNLESS OTHERWISE SPECIFIED, SEE APPLIED PRACTICES: 41A213280	
UNLESS OTHERWISE SPECIFIED, SEE APPLIED PRACTICES: 41A213280	DOES THIS DRAWING CONTAIN CRITICAL INTERFACE DIMENSIONS? N	
	SIGNATURES	DATE
<small> IMPROVE QUALITY PROCEEDED BY DESIGN: <ul style="list-style-type: none"> 1. Design for Manufacture 2. Design for Assembly 3. Design for Testability 4. Design for Reliability 5. Design for Maintainability 6. Design for Supportability 7. Design for Interoperability 8. Design for Safety 9. Design for Security 10. Design for Sustainability 11. Design for Total Cost of Ownership 12. Design for Customer Satisfaction </small>	DRAWN KAVYA LATHA, J ISSUED KAVYA LATHA, J ENGRG KEITH MASSING	GE TRANSPORTATION SYSTEMS ERIE, PA
	PRINTS TO	TITLE
X	INLET ROCKER	
PLAN REF: NONE	FIRST MADE FOR 7FDL ENGINES CO-149943	
FCP: LATER	DWG NO 41C613064	
SURFACES: <input checked="" type="checkbox"/>	SCALE 0.85	CONT ON F SH 2

DWG NO 41C613064 2

E