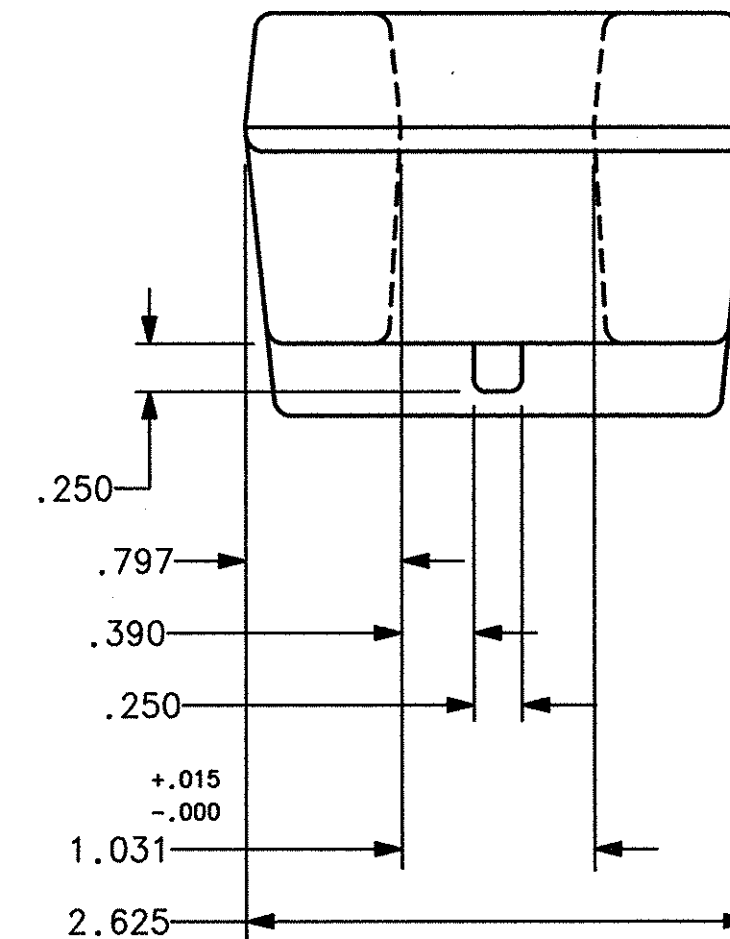
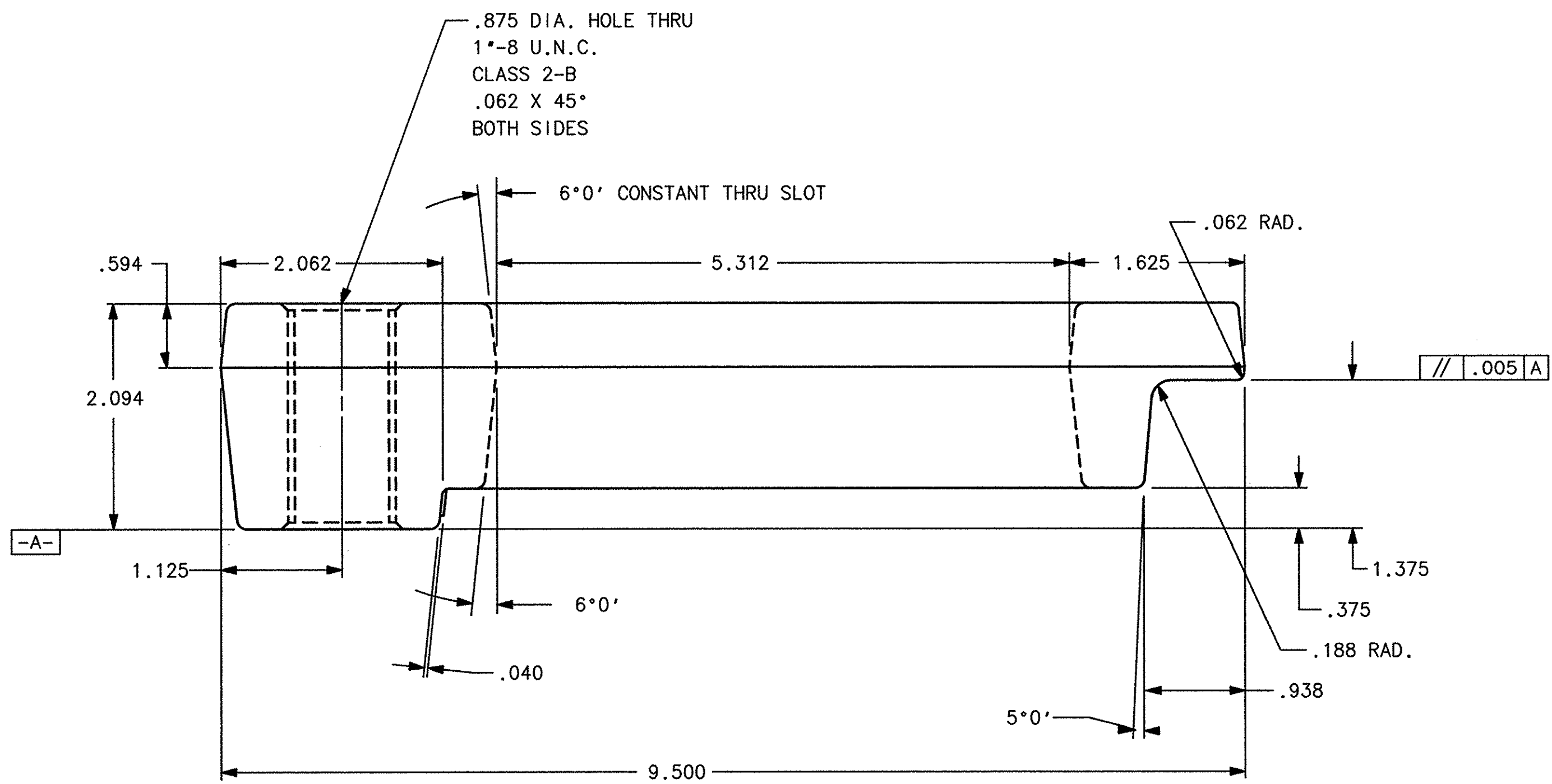
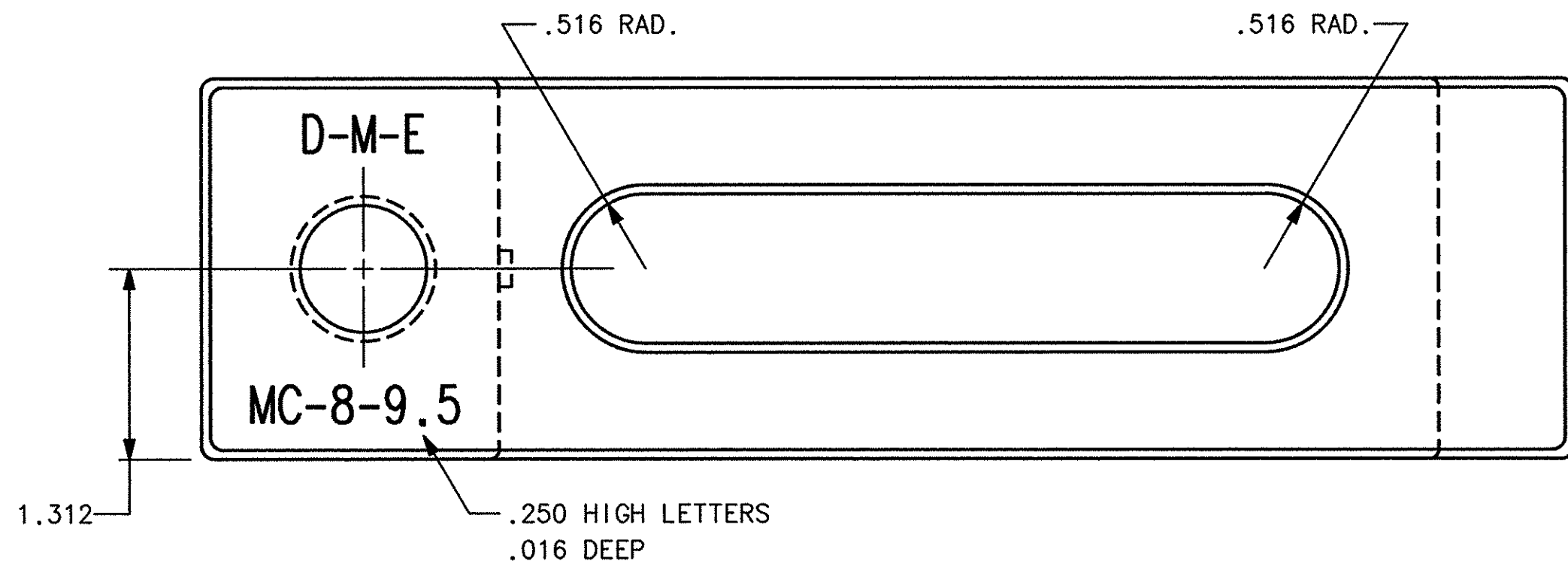


REVISIONS		BY	DATE
E.C. NO.	REV.	DESCRIPTION	
	A	REDRAWN AND RELEASED ON CAD	ADAS 8-28-91
1854	B1	MATERIAL SPECIFICATION WAS AISI 1030 STEEL	
	B2	CORE HARDNESS SPECIFICATION WAS R/C 24-28	
	B3	REVISED DETAIL & ASSEMBLY DESCRIPTIONS	
	B4	ADDED NOTE #4 TO POINT OUT FORGING TOLERANCES	KERN 9-6-96
	B5	ELIMINATED SURFACE HARDENING AND SPECS.	
	B6	ELIMINATED CARBONITRIDING AND SPECS.	
	B7	DRAWING TRANSFERRED TO SDRC	



- NOTES:
1. RADII TO BE .094 UNLESS OTHERWISE SPECIFIED.
 2. DRAFT ANGLES TO BE 7° MAX. UNLESS OTHERWISE SPECIFIED.
 3. BLACK OXIDE FINISH.
 4. TOLERANCES SHOWN IN TITLE BLOCK BELOW HAVE BEEN ADJUSTED TO REFLECT THE FORGING PROCESS.

共749件

(B1) MATERIAL AISI 4140 STEEL FORGING	REMOVE ALL BURRS AND BREAK ALL SHARP EDGES .015 MAX UNLESS OTHERWISE SPECIFIED	DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED TOLERANCES ARE: FRACTIONS ± .015 .00 ± .015 .000 ± .010 ANGLES ± 0° 30'	DRAWN ADAS DATE 12-3-90	CHECKED R.W.D. DATE 8-29-91	APPROVED FGS DATE 9-6-96	SHEET OF
(B2) HEAT TREAT R/C 34-38						
			DETAIL NAME CLAMP BODY - 9-1/2" LG. FOR 1" DIA. BOLT		SCALE FULL PROJECT NO. 1575	
			ASSEMBLY NAME MOLD AND DIE CLAMPS		CATALOG NO. / PART NO. MC-8-9.5	
			DRAWING NO. ME-0617-DT-074-B			

ME-0617-DT-074-B
MC-8-9.5

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