



REVISIONS				
E.C. NO.	REV.	DESCRIPTION	BY	DATE
	A	REDRAWN AND RELEASED ON CAD	ADAS	8-28-91
1855	B1	MATERIAL SPECIFICATION WAS AISI 1030 STEEL	KERN	9-6-96
	B2	CORE HARDNESS SPECIFICATION WAS R/C 24-28		
	B3	REVISED DETAIL & ASSEMBLY DESCRIPTIONS		
	B4	ADDED NOTE #4 TO POINT OUT FORGING TOLERANCES		
	B5	ELIMINATED SURFACE HARDENING AND SPECS.		
	B6	ELIMINATED CARBONITRIDING AND SPECS.		
	B7	DRAWING TRANSFERED TO SDRC		

NOTES:

1. RADII TO BE .062 UNLESS OTHERWISE SPECIFIED.
2. DRAFT ANGLES TO BE 7° MAX. UNLESS OTHERWISE SPECIFIED.
3. BLACK OXIDE FINISH.
- ④ 4. TOLERANCES SHOWN IN TITLE BLOCK BELOW HAVE BEEN ADJUSTED TO REFLECT THE FORGING PROCESS.

共210件

①	MATERIAL	REMOVE ALL BURRS AND BREAK ALL SHARP EDGES .015 MAX UNLESS OTHERWISE SPECIFIED	DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		DRAWN	ADAS	DATE	12-5-90
	AISI 4140 STEEL FORGING		TOLERANCES ARE:		CHECKED	R.W.D.	DATE	8-29-91
②	HEAT TREAT		FRACTIONS	± .015	APPROVED	FGS	DATE	9-6-96
	R/C 34-38		.00	± .015				
			.000	± .010				
			ANGLES	± 0° 30'	SHEET		OF	

DETAIL NAME		CLAMP WASHER FOR 1/2" DIA. BOLT	
ASSEMBLY NAME		MOLD AND DIE CLAMPS	
SCALE	FULL	PROJECT NO.	1575
CATALOG NO. / PART NO.		MCW-4	
DRAWING NO.	ME-0617-DT-075-B		

This document is proprietary to D-M-E Company, A. F. Girchold Industries Co., and is not to be used, circulated, reproduced, copied, or disclosed in any manner whatsoever without the prior specific written permission of an authorized official of D-M-E Company.

ME-0617-DT-075B
MCW-4