



REVISIONS				
E.C. NO.	REV.	DESCRIPTION	BY	DATE
	A	REDRAWN AND RELEASED ON CAD	ADAS	8-28-91
1855	B1	MATERIAL SPECIFICATION WAS AISI 1030 STEEL	KERN	9-6-96
	B2	CORE HARDNESS SPECIFICATION WAS R/C 24-28		
	B3	REVISED DETAIL & ASSEMBLY DESCRIPTIONS		
	B4	ADDED NOTE #4 TO POINT OUT FORGING TOLERANCES		
	B5	ELIMINATED SURFACE HARDENING AND SPECS.		
	B6	ELIMINATED CARBONITRIDING AND SPECS.		
	B7	DRAWING TRANSFERED TO SDRC		

- NOTES:
1. RADII TO BE .062 UNLESS OTHERWISE SPECIFIED.
  2. DRAFT ANGLES TO BE 7° MAX. UNLESS OTHERWISE SPECIFIED.
  3. BLACK OXIDE FINISH.
  4. TOLERANCES SHOWN IN TITLE BLOCK BELOW HAVE BEEN ADJUSTED TO REFLECT THE FORGING PROCESS.

(B4)  
(B5)  
(B6)

(B1)	MATERIAL	REMOVE ALL BURRS AND BREAK ALL SHARP EDGES .015 MAX UNLESS OTHERWISE SPECIFIED	DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED TOLERANCES ARE: FRACTIONS ± .015 .00 — ± .015 .000 — ± .010 ANGLES — ± 0° 30'	DRAWN	ADAS	DATE	12-5-90
	HEAT TREAT			R/C 34-38	CHECKED	R.W.D.	DATE
(B2)				APPROVED	FGS	DATE	9-6-96
				SHEET	OF		

共960件

(B3)		DETAIL NAME	CLAMP WASHER FOR 3/4" DIA. BOLT
		ASSEMBLY NAME	MOLD AND DIE CLAMPS
SCALE	FULL	PROJECT NO.	1575
		CATALOG NO. / PART NO.	MCW-6
B	DRAWING NO.	ME-0617-DT-077-B	

ME-0617-DT-077B  
MCW-6

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