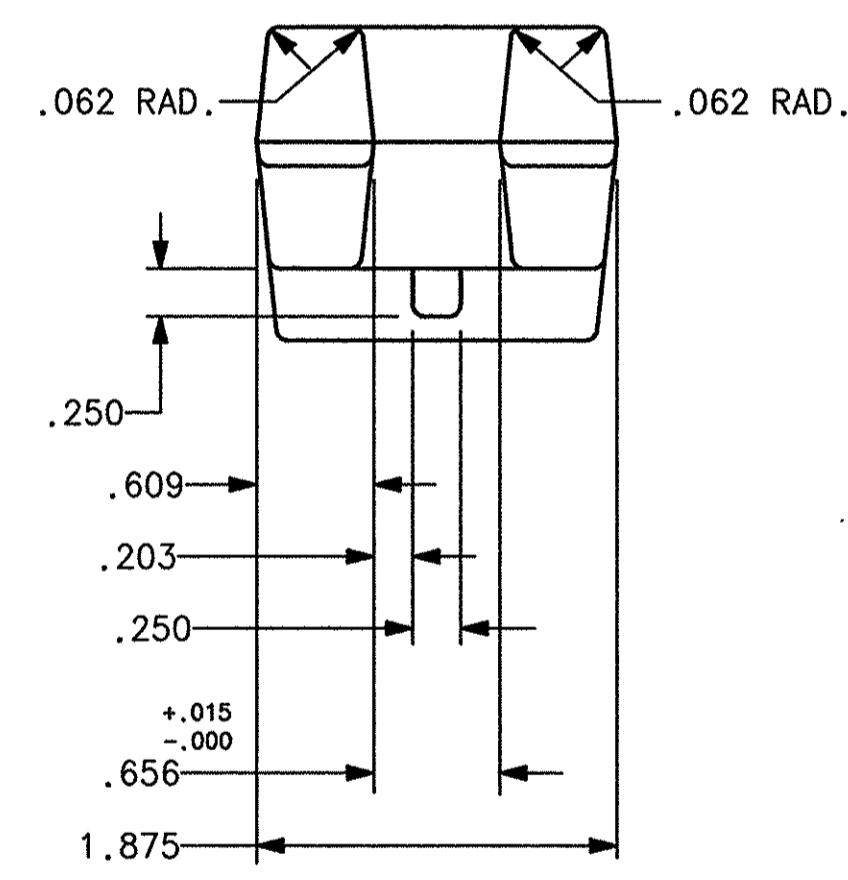
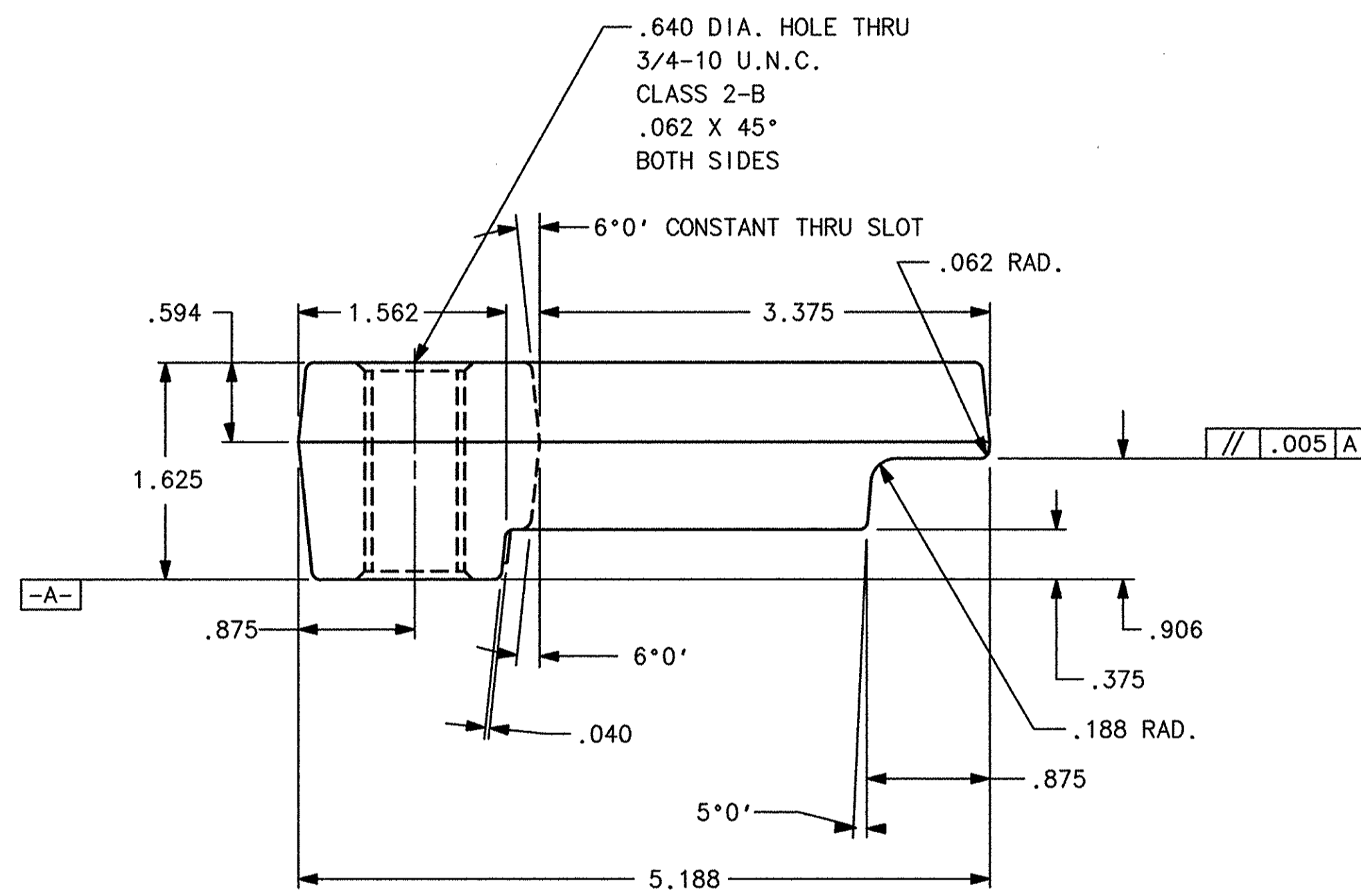
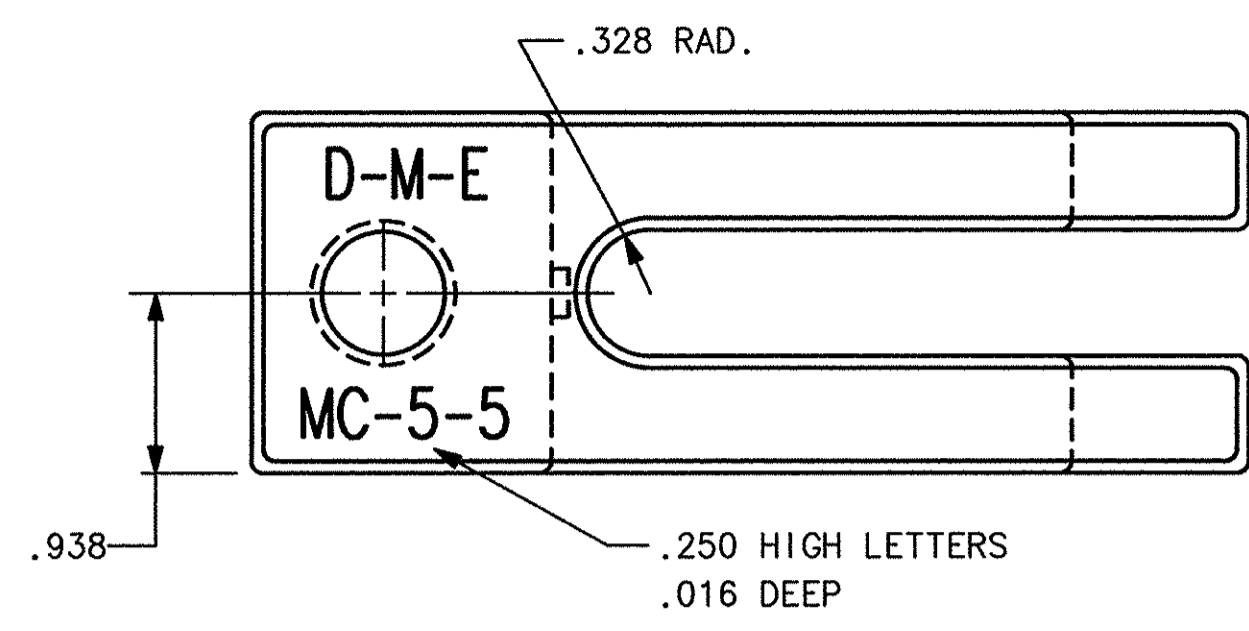


REVISIONS				
E.C. NO.	REV.	DESCRIPTION	BY	DATE
	A	REDRAWN AND RELEASED ON CAD	ADAS	8-28-91
1854	B1	MATERIAL SPECIFICATION WAS AISI 1030 STEEL	KERN	9-6-96
	B2	CORE HARDNESS SPECIFICATION WAS R/C 24-28		
	B3	REVISED DETAIL & ASSEMBLY DESCRIPTIONS		
	B4	ADDED NOTE #4 TO POINT OUT FORGING TOLERANCES		
	B5	ELIMINATED SURFACE HARDENING AND SPECS.		
	B6	ELIMINATED CARBONITRIDING AND SPECS.		
	B7	DRAWING TRANSFERRED TO SDRC		



- NOTES:
1. RADII TO BE .094 UNLESS OTHERWISE SPECIFIED.
  2. DRAFT ANGLES TO BE 7° MAX. UNLESS OTHERWISE SPECIFIED.
  3. BLACK OXIDE FINISH.
  4. TOLERANCES SHOWN IN TITLE BLOCK BELOW HAVE BEEN ADJUSTED TO REFLECT THE FORGING PROCESS.

(B4)  
(B5)  
(B6)

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(B1) MATERIAL AISI 4140 STEEL FORGING	REMOVE ALL BURRS AND BREAK ALL SHARP EDGES UNLESS OTHERWISE SPECIFIED	DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED TOLERANCES ARE: FRACTIONS ± .015 DECIMALS ± .015 UNLESS OTHERWISE SPECIFIED ANGLES ± 0° 30'	DRAWN ADAS	DATE 12-3-90	SCALE FULL	PROJECT NO. 1575
(B2) HEAT TREAT R/C 34-38			CHECKED R.W.D.	DATE 8-29-91	CATALOG NO. / PART NO. MC-5-5	
			APPROVED FCS	DATE 9-6-96	DRAWING NO. ME-0617-DT-070-B	
			SHEET OF			

(B3) DETAIL NAME CLAMP BODY - 5" LG. FOR 5/8" DIA. BOLT
ASSEMBLY NAME MOLD AND DIE CLAMPS
SCALE FULL
PROJECT NO. 1575
CATALOG NO. / PART NO. MC-5-5
DRAWING NO. ME-0617-DT-070-B

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ME-0617-DT-070-B  
MC-5-5