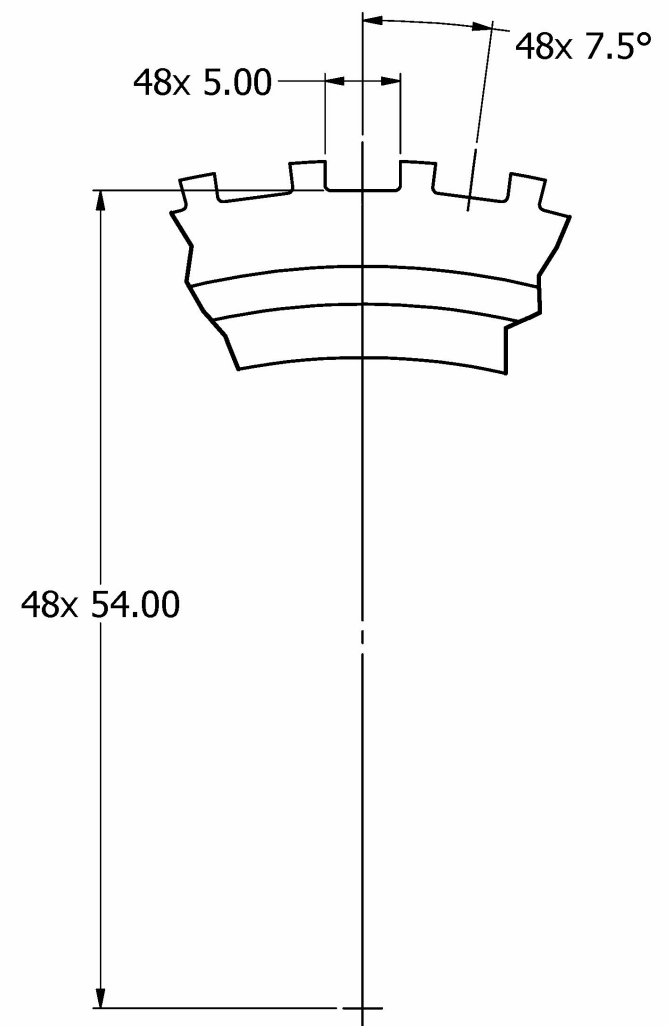
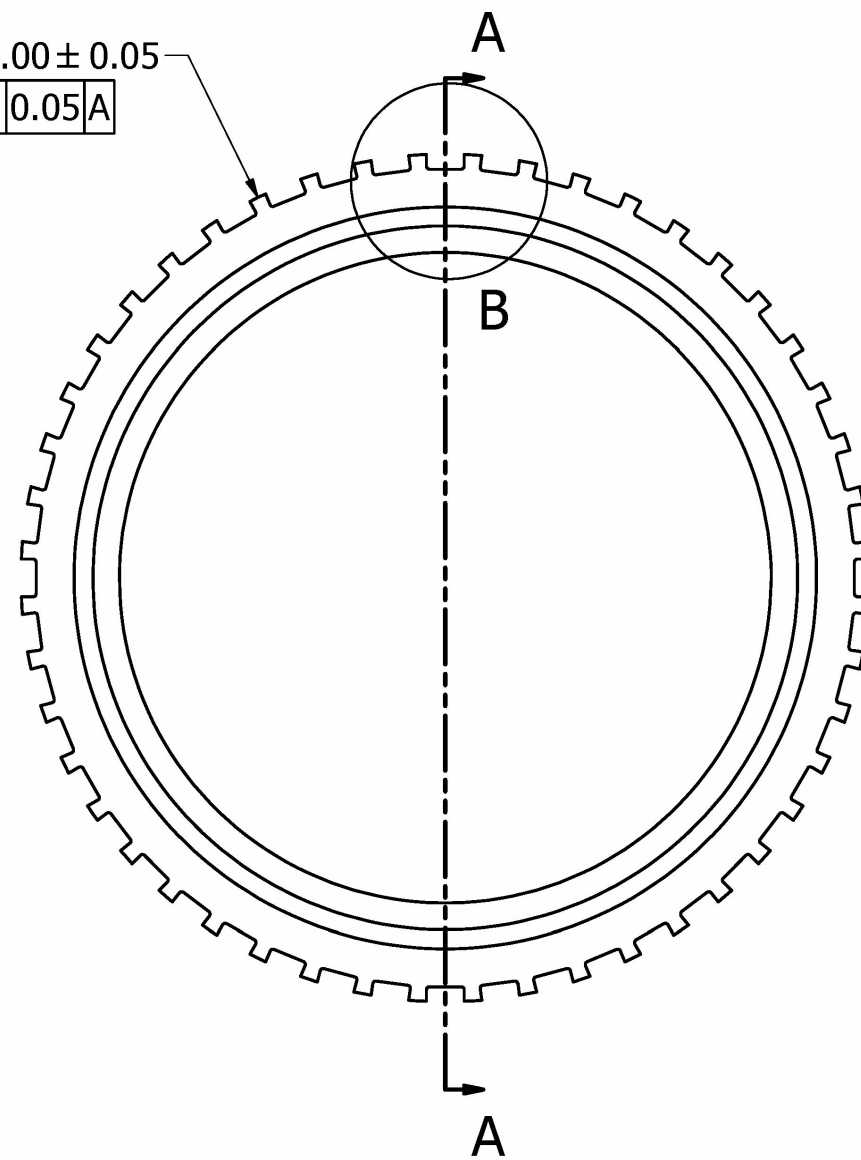


A-A (1 : 1)

Ø112.00 ± 0.05
 ◎ 0.05 A



B (2 : 1)

MACHINING NOTES:

1. DEBURR MACHINED SHARP EDGES: 0.4 MAX X 0.4 MAX
2. MACHINED INTERNAL CORNER RADII: R0.4mm MAX UOS
3. APPROXIMATE COMPONENT MASS: 0.52 kg

2	MATERIAL DESCRIPTION MOD. NOTES DELETED	MOD	1222	RmCd	JL	MJ	05/11/2015
1	RELEASED FOR MANUFACTURE	JL	1098	MOD	JL	MJ	27/08/2014
REV	DESCRIPTION	DRN	CN	CHK	ENG	APP	DATE

**REFERENCE PURPOSES ONLY
 NOT TO BE USED
 FOR MANUFACTURE**

TOLERANCE UNLESS SPECIFIED OTHERWISE:-
 0 PLACES ±1.0 1 PLACE ±0.25
 2 PLACES ±0.15 ANGLE ±0.5°
 SURFACE FINISH 3.2 Ra
 INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5-1994

TITLE							
DIMENSIONS IN MM UNLESS OTHERWISE STATED							
DRAWN	JL	DATE	27/06/2014	MATERIAL	CARBON STEEL - AS1443/M1020		
CHKD	MOD	DATE	26/08/2014	DRG NO	25-2002-2		
ENG	JL	DATE	27/08/2014	SCALE	1:1	SHEET NO - 1 OF 1	A3
APP	MJ	DATE	27/08/2014				