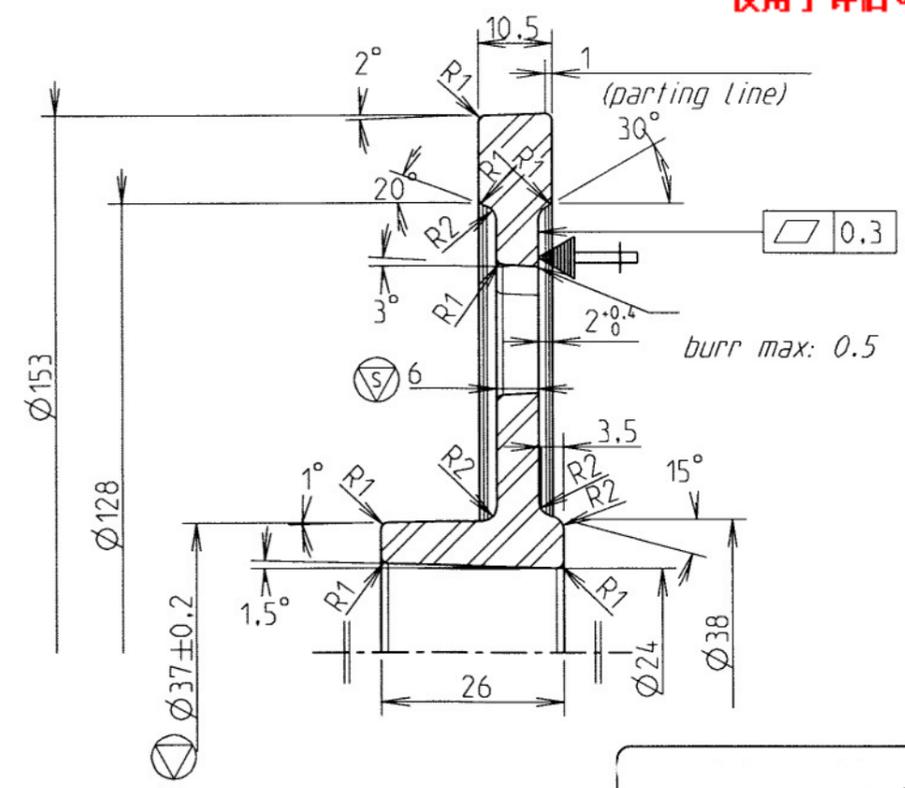
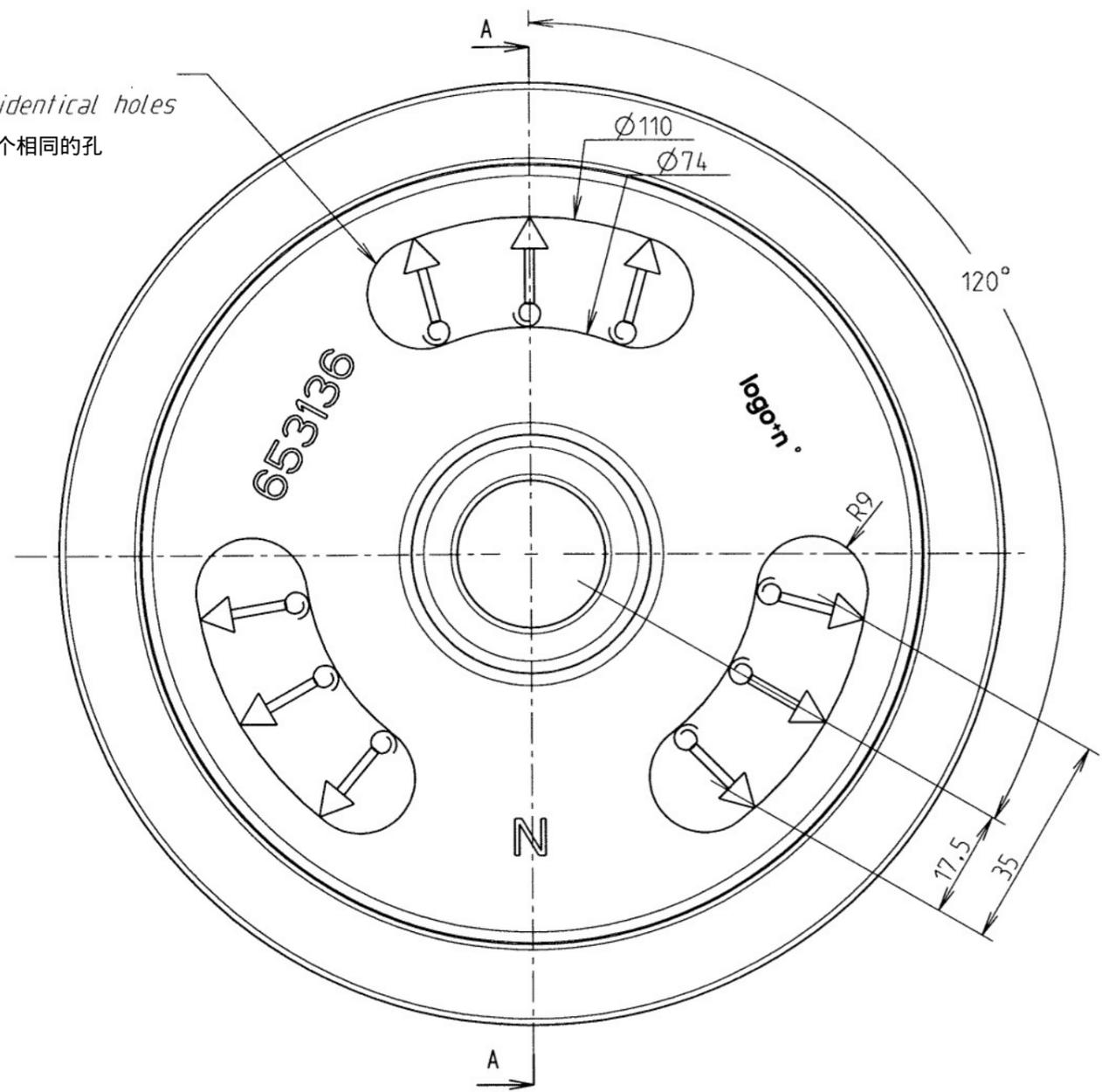


3 identical holes
 三个相同的孔



Significant Characteristics according to instruction C2S002
 safety characteristic
 critical characteristic
 key characteristic

显著特性 按照C2S002, 安全特性 重要特性 关键特性

Material: EN-AC42000 (AlSi7Mg + T6: Rm=260, Re=220, A% 1, HB90)
 or EN-AC42200 (AlSi7Mg0.6+T6: Rm= 320, Re=240, A% 3, HB100)
 材料: AlSi7Mg+T6

The only modification is the INDEX N 唯一修改的 索引N

铸造logo+模腔数量 在浮雕高度=0.3最大/ 90

模具索引在 浮雕高度=0.3 当空孔深0.5

Foundry logo+cavity number
 in relief height=0.3max/Ø90.

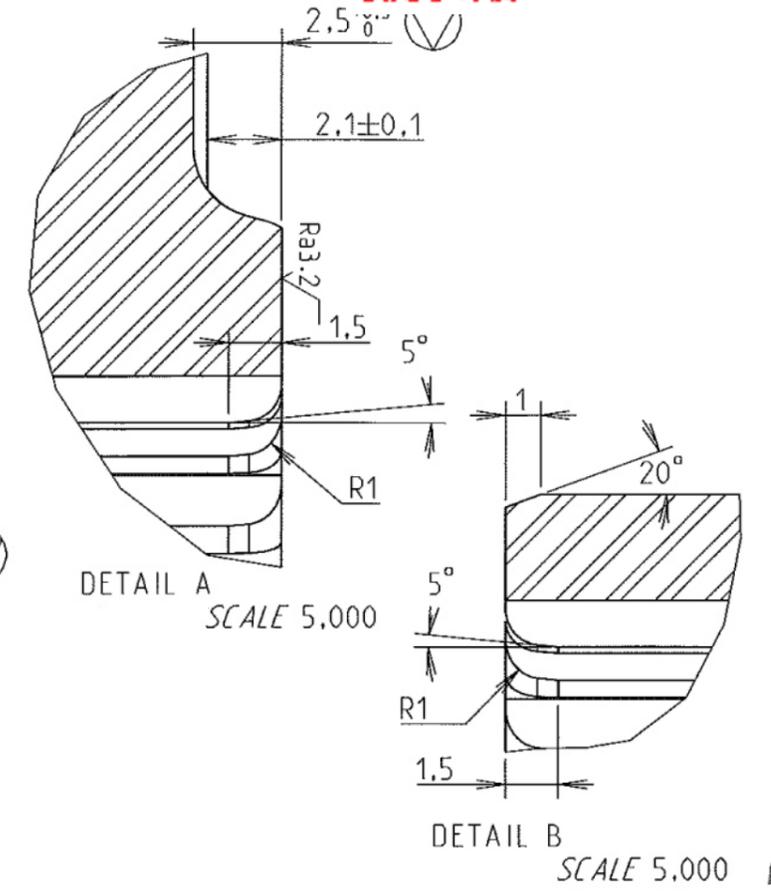
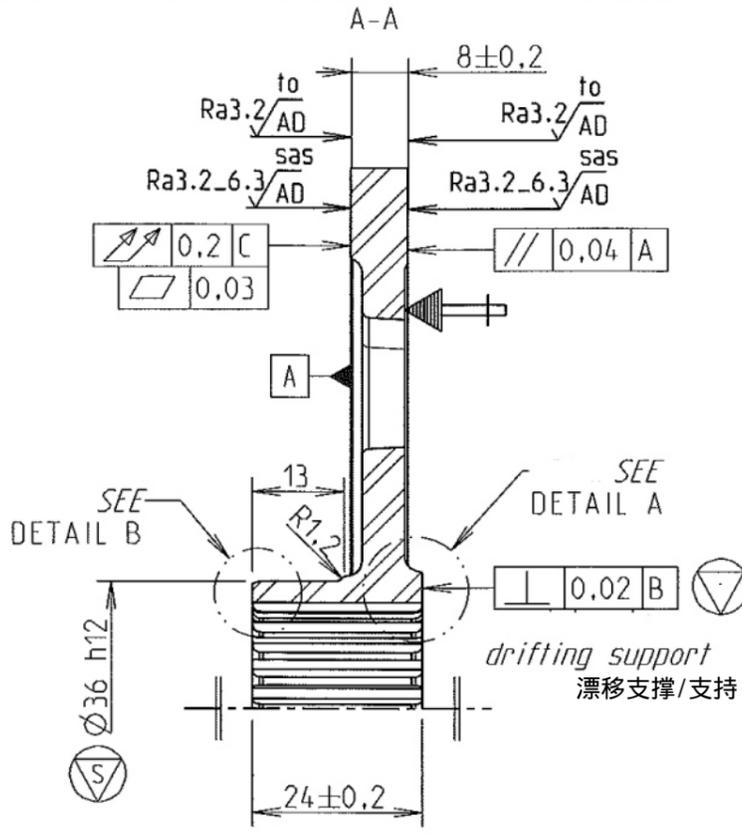
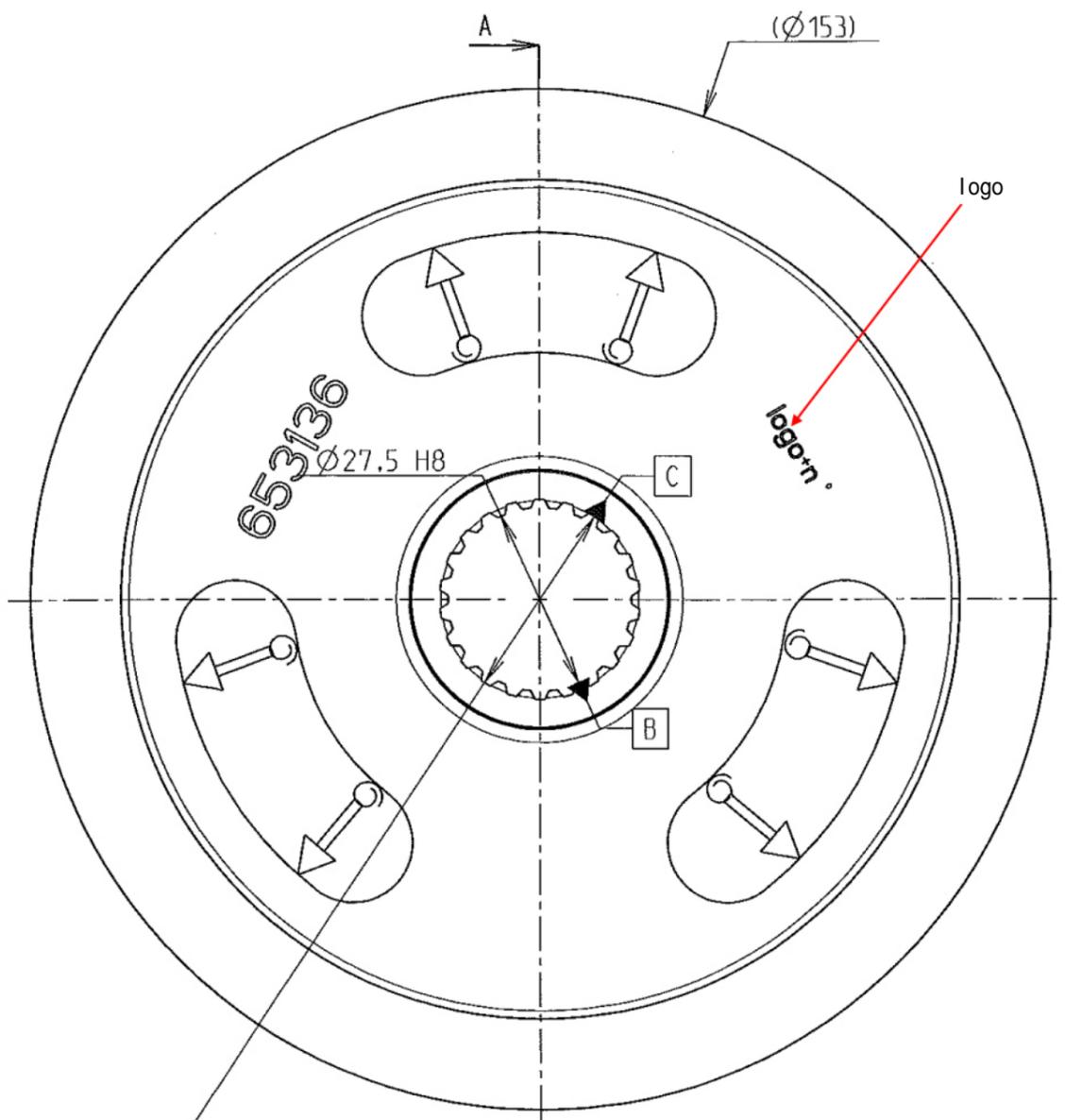
Mold index
 in relief height=0.3 in
 hollow hole depth 0.5.

图号, 高度6在浮雕高度=0.3最大/ 90
 Drawing number, height 6
 in relief height=0.3max/Ø90.

铸造日期, 浮雕高度0.3 空孔深0.5
 Casting date in relief height=0.3
 in hollow hole depth 0.5.

图纸索引, 当浮雕高度是0.3/ 90
 Drawing index
 in relief height=0.3/Ø90.

N	30/04/2013	ajout matière/add material EN-AC42000 ajout caractéristiques spéciales/add significant characteristics	13-14-003
REV	DATE	NATURE DE LA MODIFICATION / TYPE OF MODIFICATION	N° C.T.
Tolérances générales/Unspecified tolerances to : ISO 8062 CT7			Unspecified surface finish to: (MFE 05-016) : 6.3
Ref: -			Machine: FREIN FCRD 90
Matière/Material: EN-AC42000 (AlSi7Mg+T6: Rm260, Re220, A% 1, HB90) ou/ or EN-AC42200 (AlSi7Mg0.6+T6: Rm320, Re240, A% 3, HB100)			
Protection/Finition			-
Specifications:-			Designation: Brake disc
Modele de base/base model:-			-
Variante/variant:-			-
Obs:-			
Echelle/Scale 1.0			Inertie/Inertia (Kg/mm ²)
Masse/Weight (Kg) 0.351			A3
Feuille: 1/1			653136
			Ind. Rev. N



Raw material: EN-AC42000 (AISI7Mg + T6, Rm260, Re220, A%1, HB90) or EN-AC42200 (AISI7Mg0,6 + T6, Rm320, Re240, A%3, HB100)

General tolerances: ISO2768mK

材料: AISi7Mg+T6, 每年订量: 36000个, 公差ISO2768mK

提供PPAP 文件 (包括过程能力分析, 材质报告, 机械属性报告)

按照NF E22-141, 渐开线花键偏移毂背面中心, 检查G=25.084+0.071/0 实测2规 2.5在2.1截断

according norm: NF E22-141

	Ø 30 x 22 x 1.25
	Involute spline Drifted hub flank centering Checking: $G = 25.084 \begin{matrix} +0.071 \\ 0 \end{matrix}$ measured between 2 gages Ø2.5 truncated at 2.1

Significant Characteristics according to instruction C2S002
: safety characteristic
: critical characteristic
: key characteristic

显著特性按照C2S002, 安全特性 重要特性 关键特性

Unspecified tolerances to: -ISO 2768 mK		Unspecified surface finish to: (NFE 05-016): Ra6.3	
Designation: -brake disc		Ind. Rev.	
	Scale: 1.0	Inertia: $9.34 \cdot 10^2$ (Kg.mm ²)	Weight: (Kg) 0.294
A3		Feuille: 1/1	653137
		0	